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Trefny et al.

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(54) **PROCESS FOR OPERATING A DUAL-MODE COMBUSTOR**

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(51) **Int. Cl.**

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F02K 7/14 (2006.01)

F02K 7/10 (2006.01)

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F23R 3/42 (2006.01)

B64D 33/02 (2006.01)

F23R 3/18 (2006.01)

(52) **U.S. Cl.**

CPC **F02K 7/14** (2013.01); **F02K 7/10** (2013.01); **F23R 3/16** (2013.01); **F23R 3/42** (2013.01); **B64D 2033/026** (2013.01); **F23R 3/18** (2013.01); **Y02T 50/671** (2013.01)

(58) **Field of Classification Search**

CPC B64D 2033/026; F02K 7/10; F02K 7/14; F23R 3/16; F23R 3/42

See application file for complete search history.

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Primary Examiner — Lorne Meade

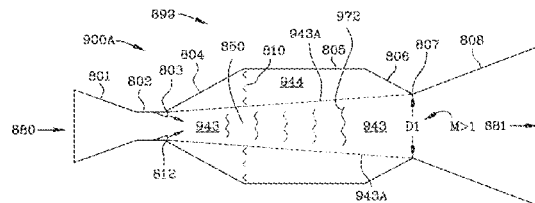
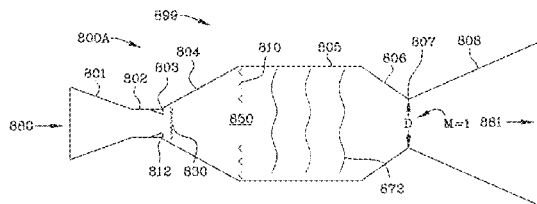
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(57)

ABSTRACT

A new dual-mode ramjet combustor used for operation over a wide flight Mach number range is described. Subsonic combustion mode is usable to lower flight Mach numbers than current dual-mode scramjets. High speed mode is characterized by supersonic combustion in a free-jet that traverses the subsonic combustion chamber to a variable nozzle throat. Although a variable combustor exit aperture is required, the need for fuel staging to accommodate the combustion process is eliminated. Local heating from shock-boundary-layer interactions on combustor walls is also eliminated.

6 Claims, 24 Drawing Sheets



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FIG. 2
(Prior Art)

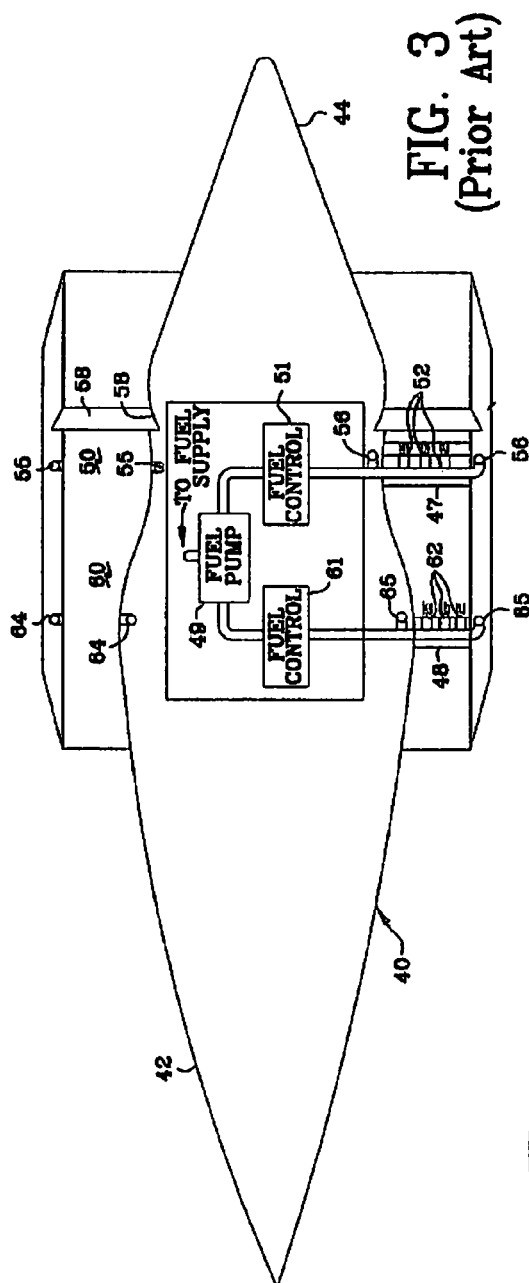


FIG. 3
(Prior Art)

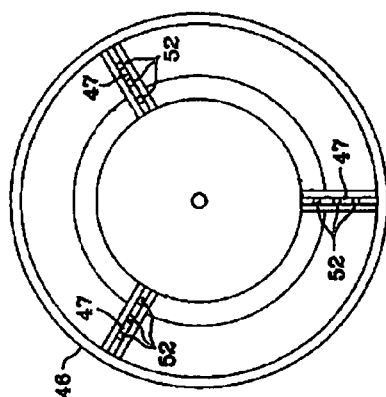


FIG. 4
(Prior Art)

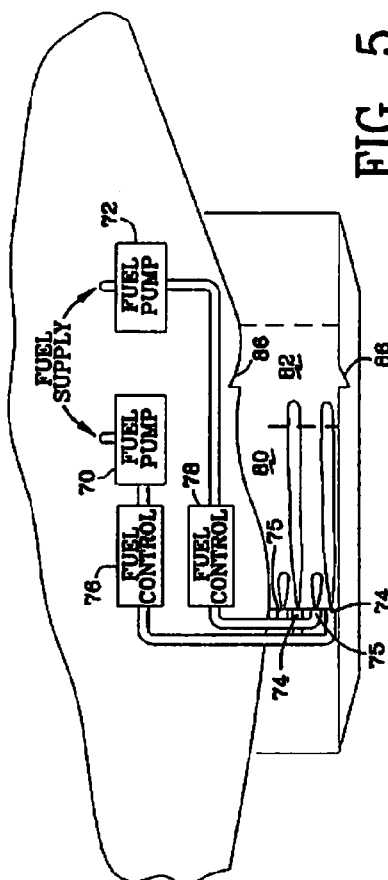
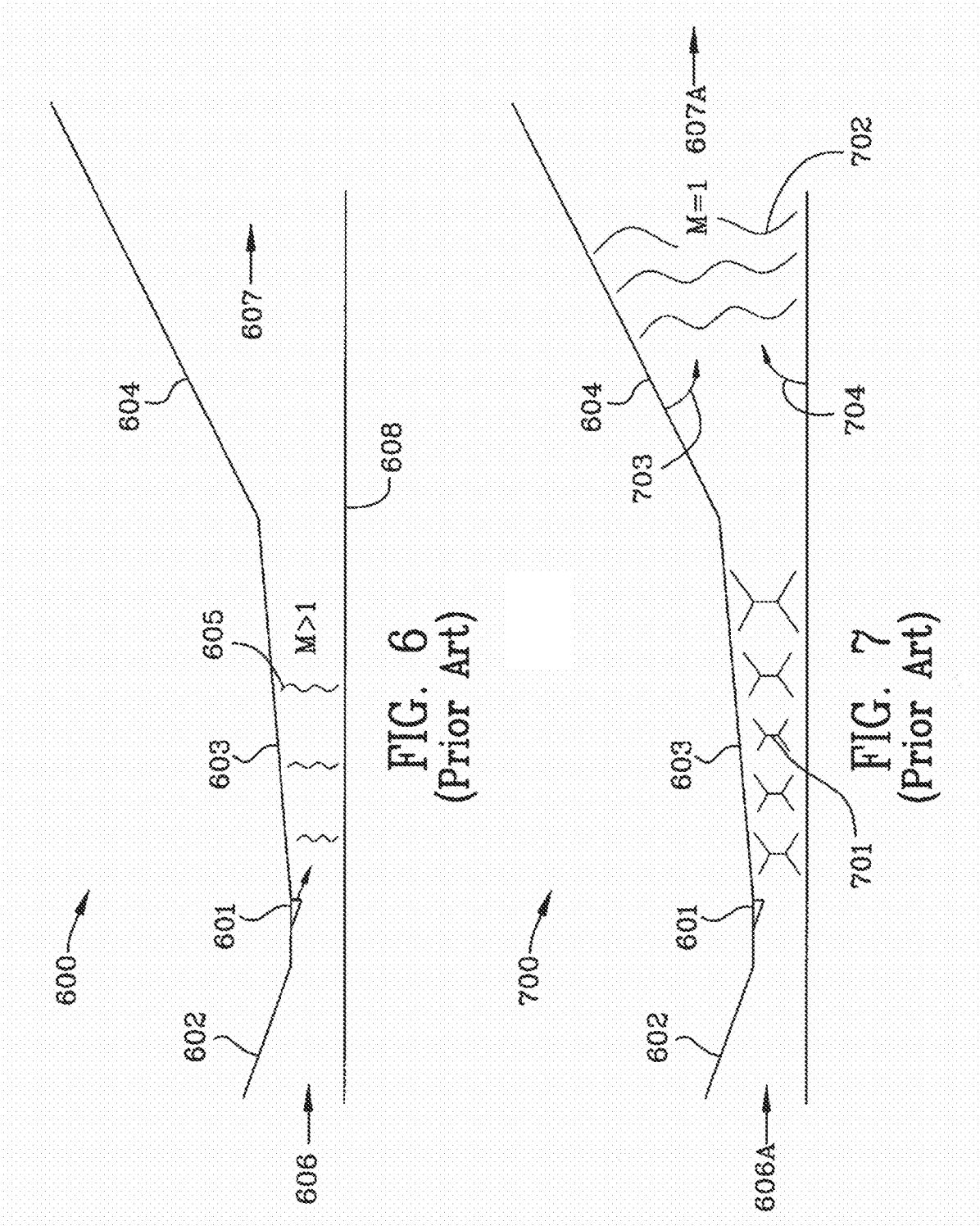
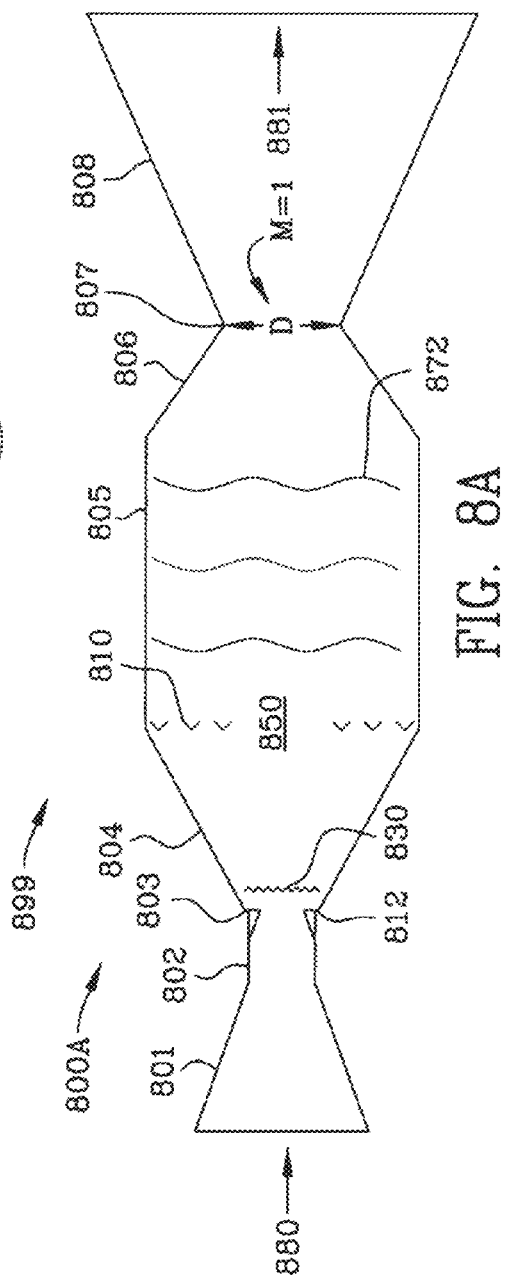
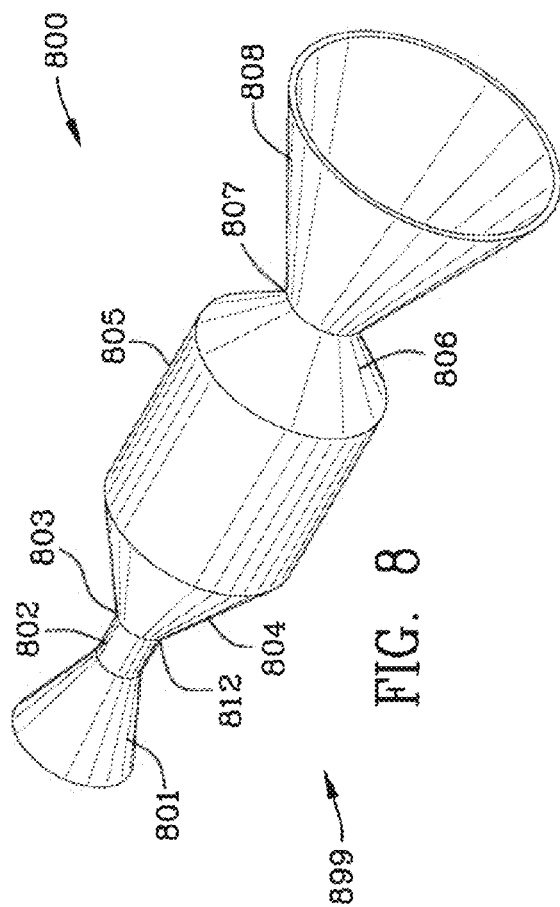


FIG. 5
(Prior Art)





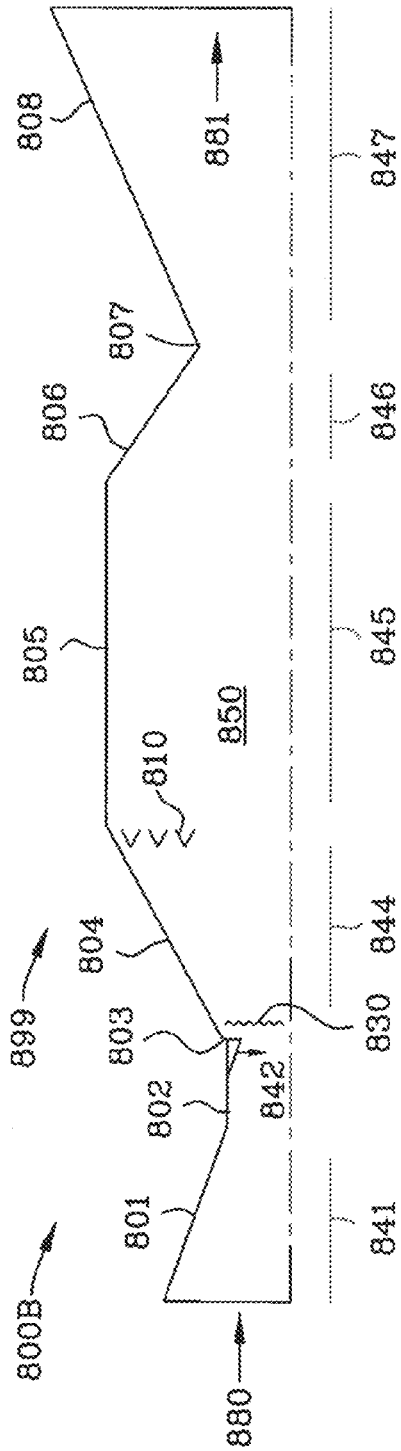


FIG. 8B

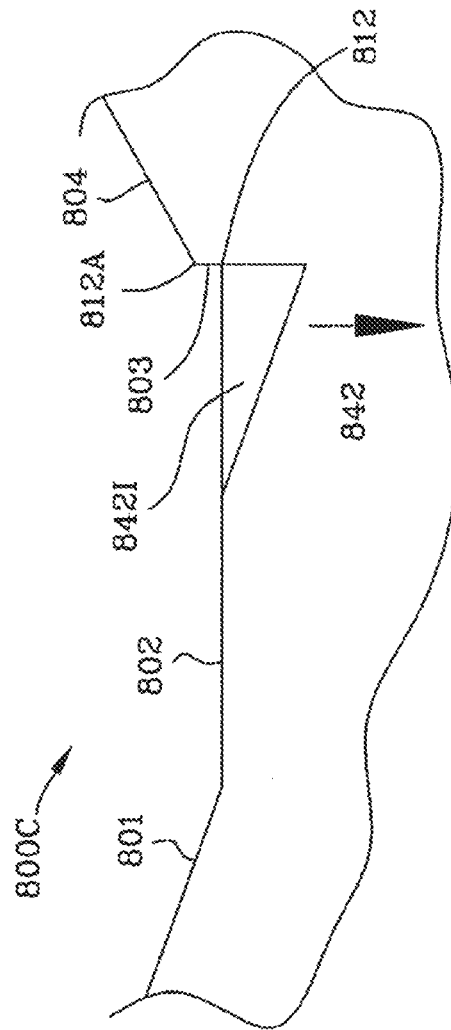
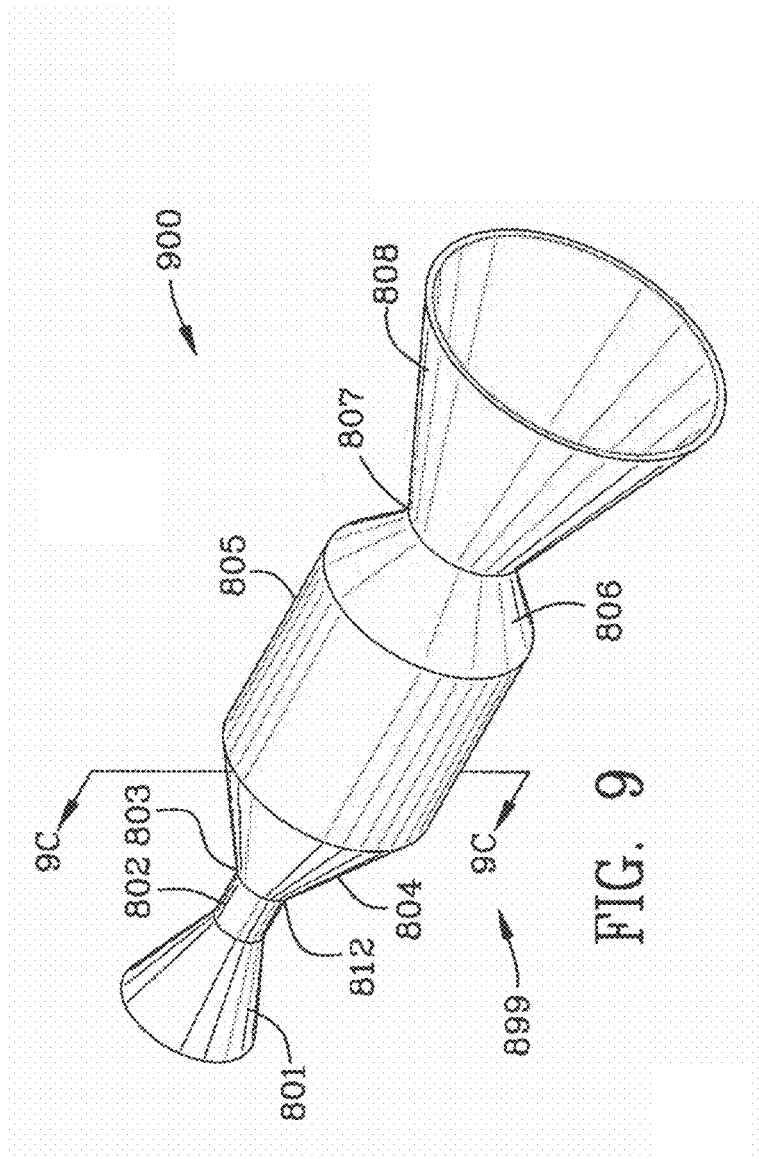
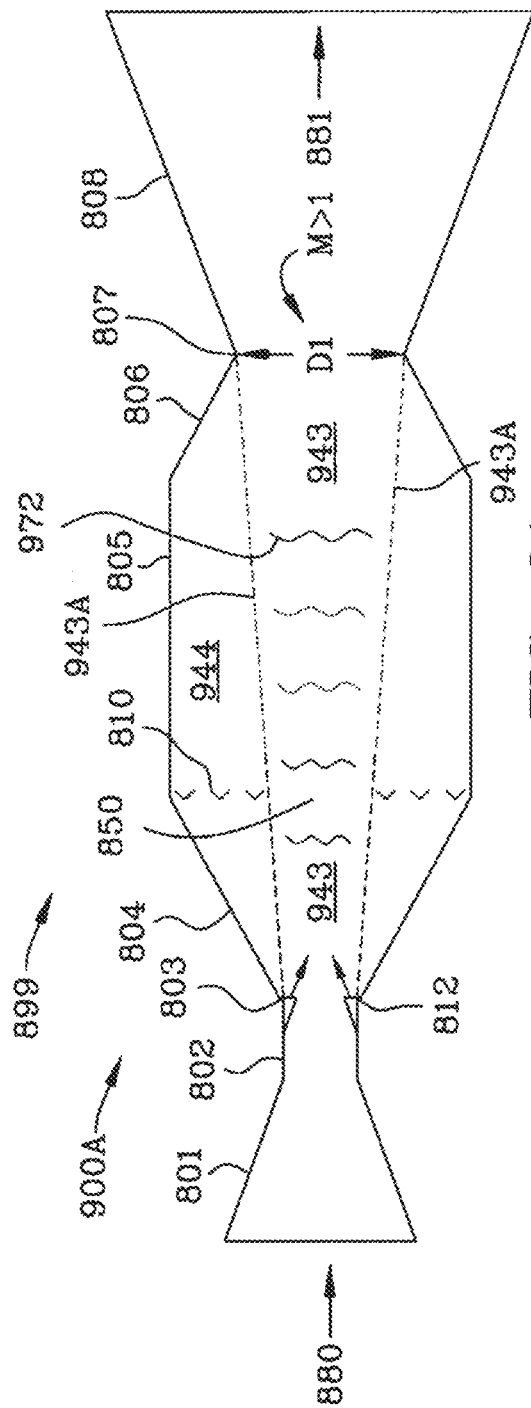
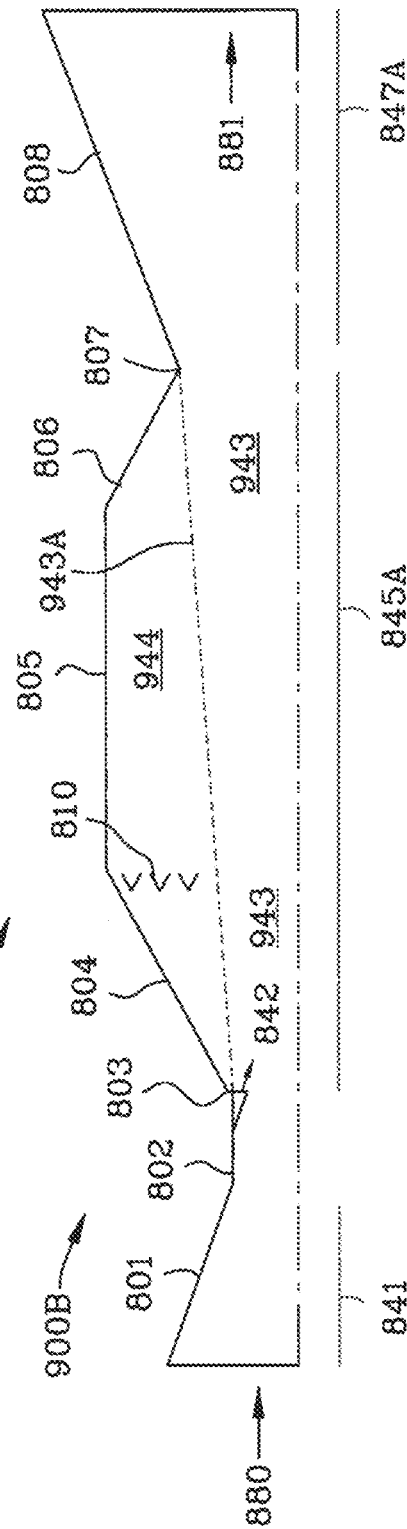


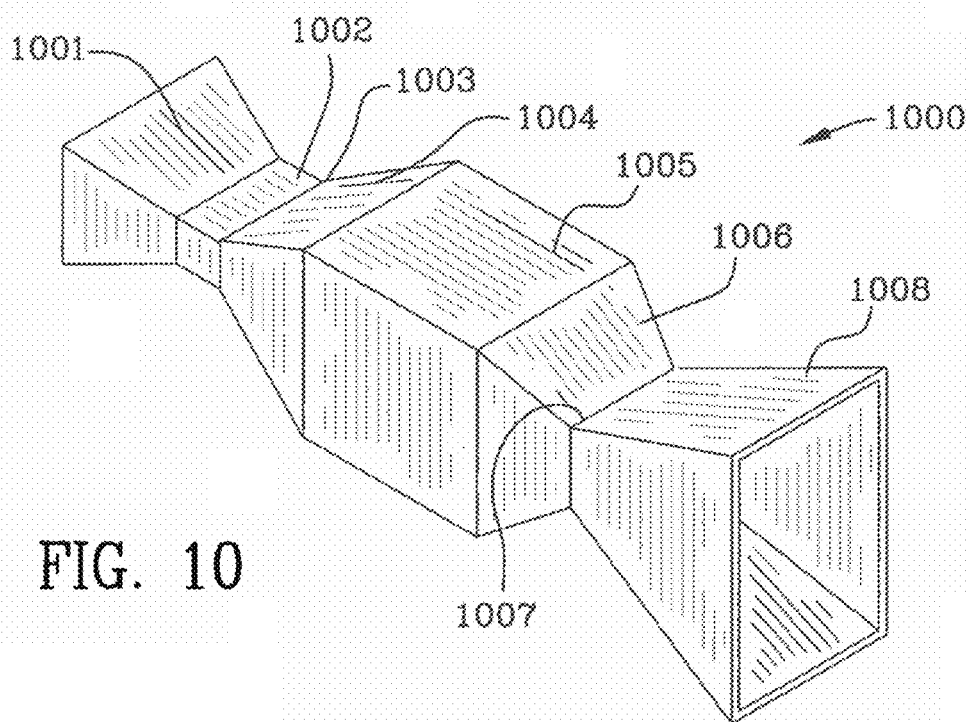
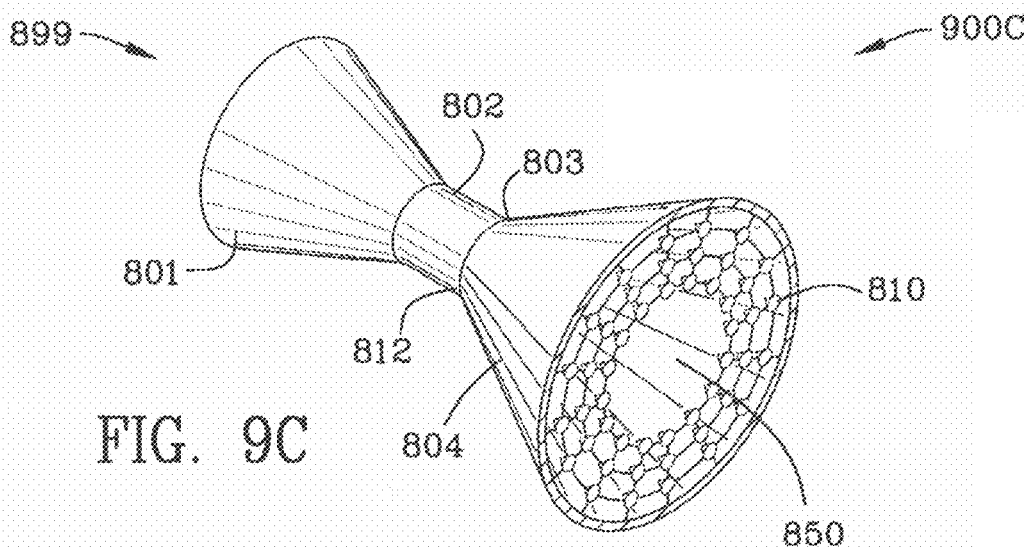
FIG. 8C





9A
FIC.





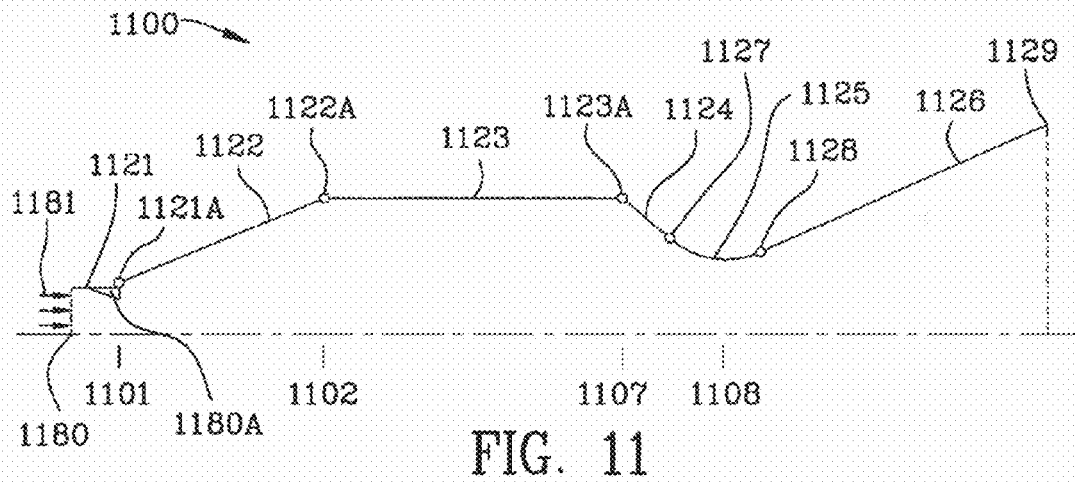


FIG. 11

1100A

x (in)	r (in)		
0.0000	4.7032	Station 1, Inflow	1180
4.3702	4.7032	Station 1, end of cylindrical inflow section	1101
4.3702	5.1735	Station 1, aft-facing step	
23.4322	13.8195	Station 2, begin cylindrical combustion chamber	1102
51.0712	13.8195	Station 7, end cylindrical combustion chamber	1107
55.4138	9.7727	Begin circular arc nozzle throat section	1127
56.1154	9.1936	Circular arc	
56.8814	8.7029	" "	
57.7007	8.3076	" "	
58.5616	8.0134	" "	
59.4515	7.8247	" "	
60.3576	7.7440	Station 8, nozzle throat	1108
61.2669	7.7727	" "	
62.1662	7.9102	" "	
63.0424	8.1546	" "	
63.8830	8.5024	End circular arc nozzle throat section	1128
90.4398	21.4095	Outflow station	1129

FIG. 11A

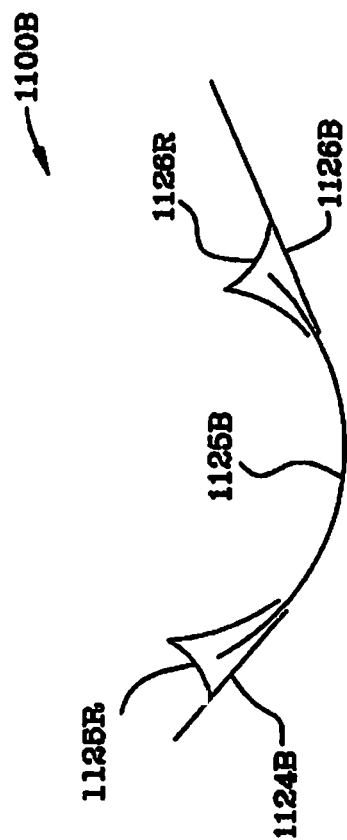


FIG. 11B

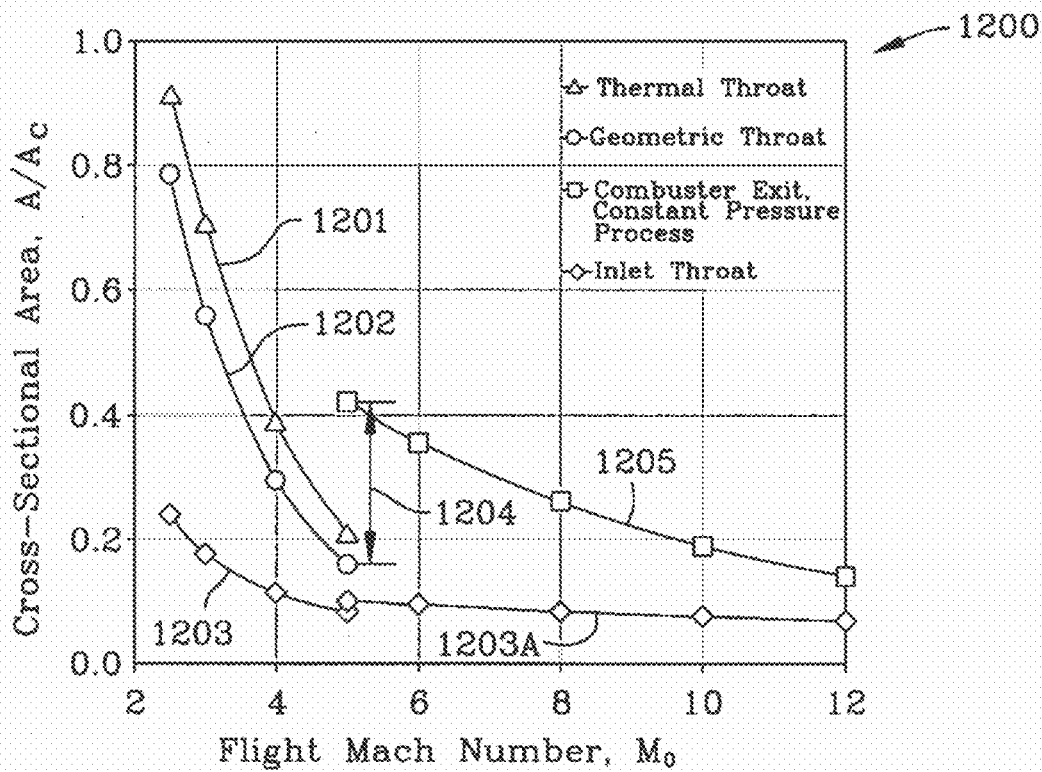
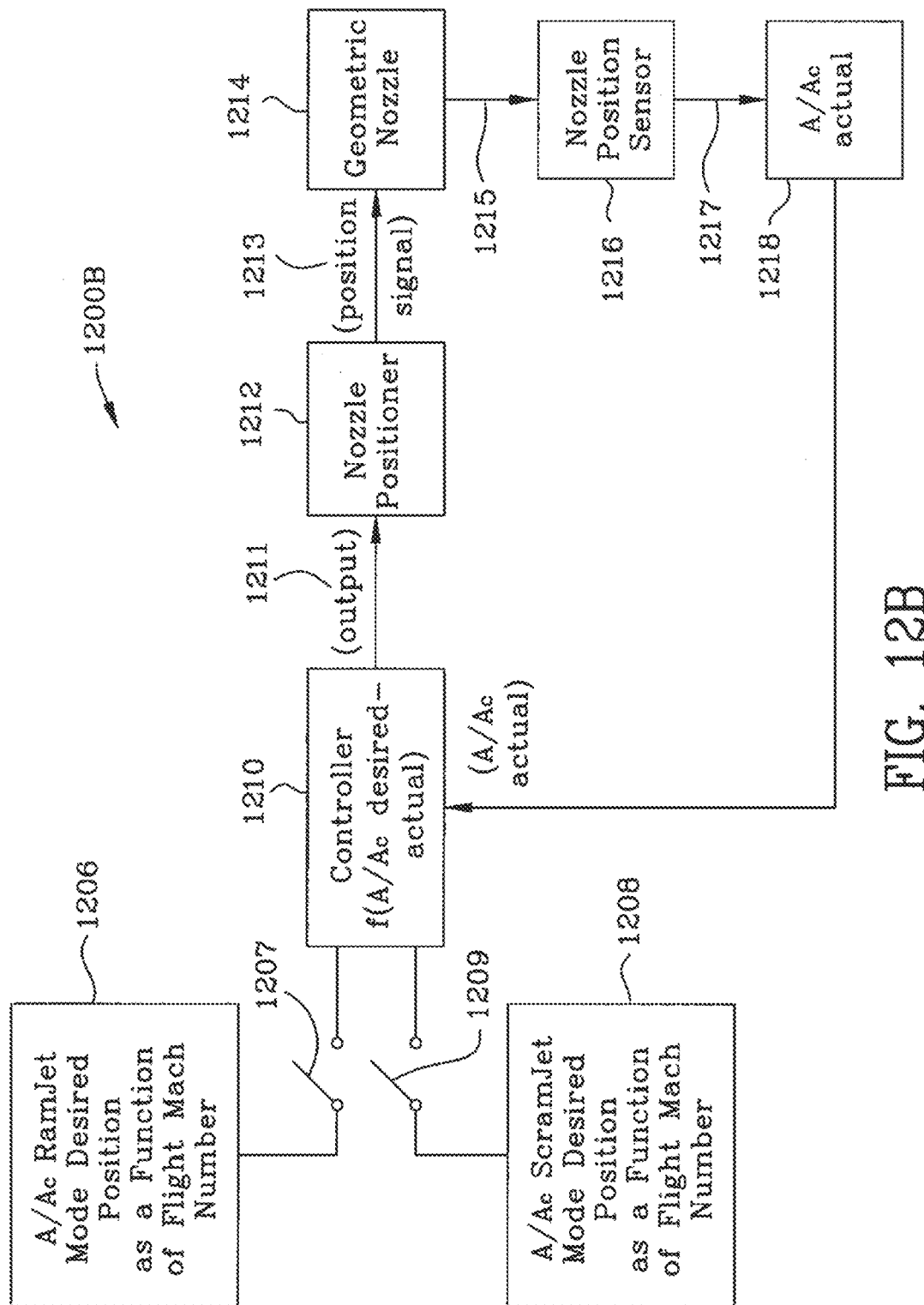


FIG. 12

Flight Mach Number, M_0	Altitude, Z (ft)	Combustion Process	Inlet Contraction Ratio, A_c/A_i
2.5	43005	Subsonic	4.19
3	50668	"	5.65
4	62662	"	8.76
5	72020	"	12.07
6	79775	"	15.54
5	72020	Supersonic	10.00
6	79775	"	10.67
8	92185	"	12.00
10	101962	"	13.33
12	110081	"	14.67

FIG. 12A



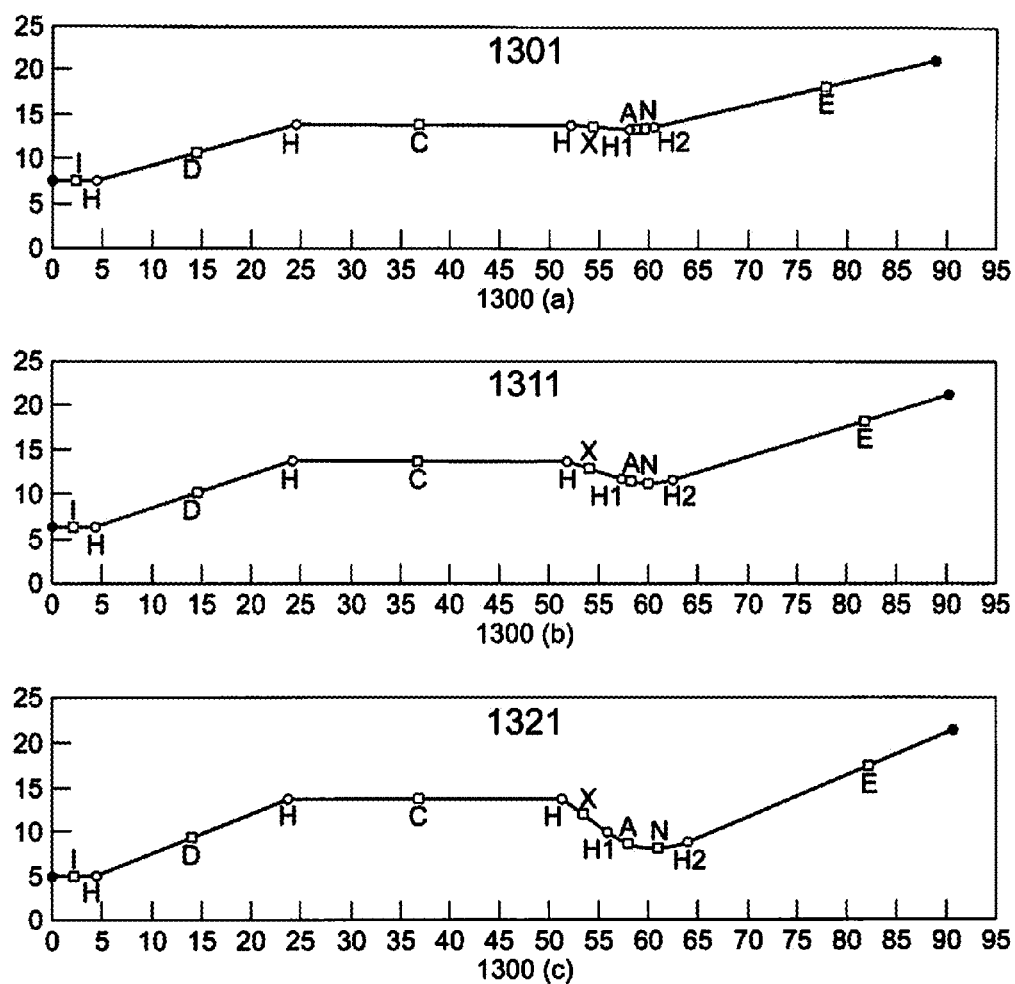


Figure 13

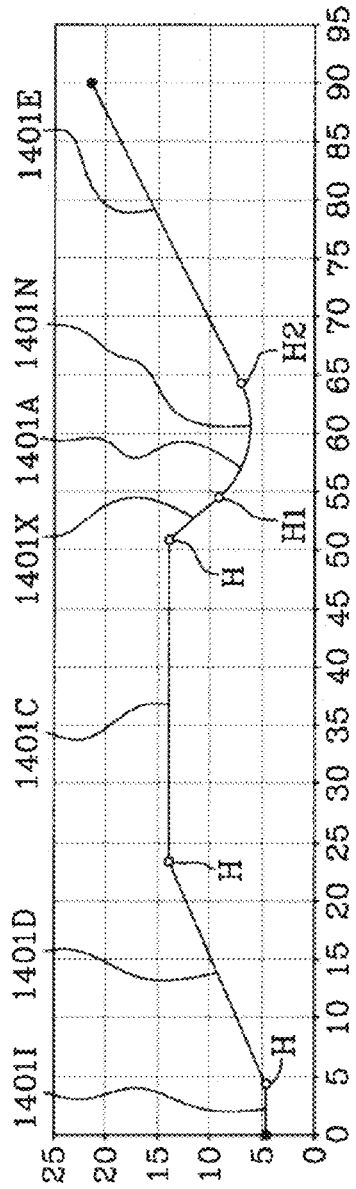


FIG. 14A

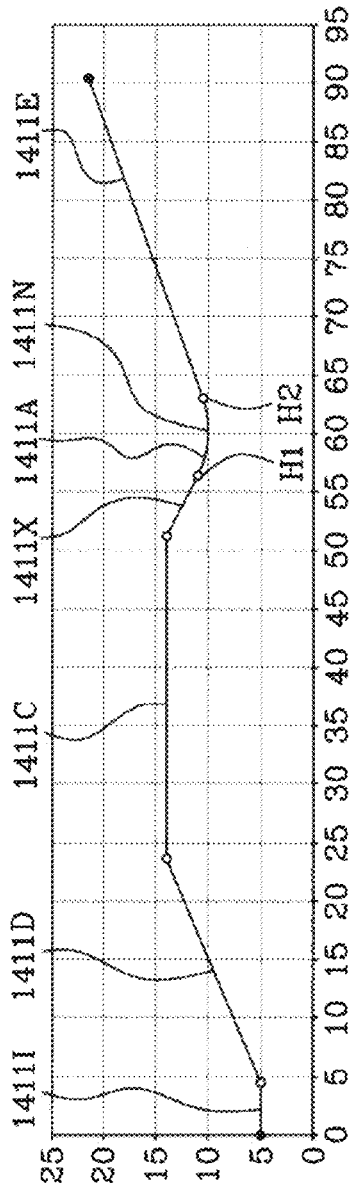


FIG. 14B

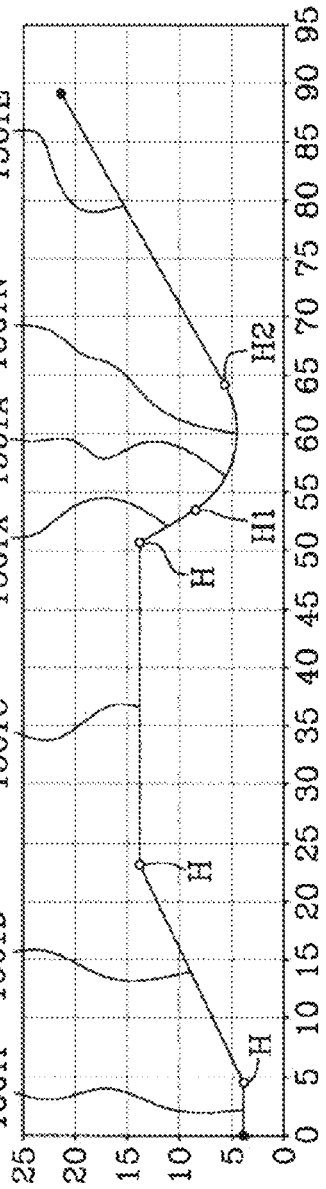
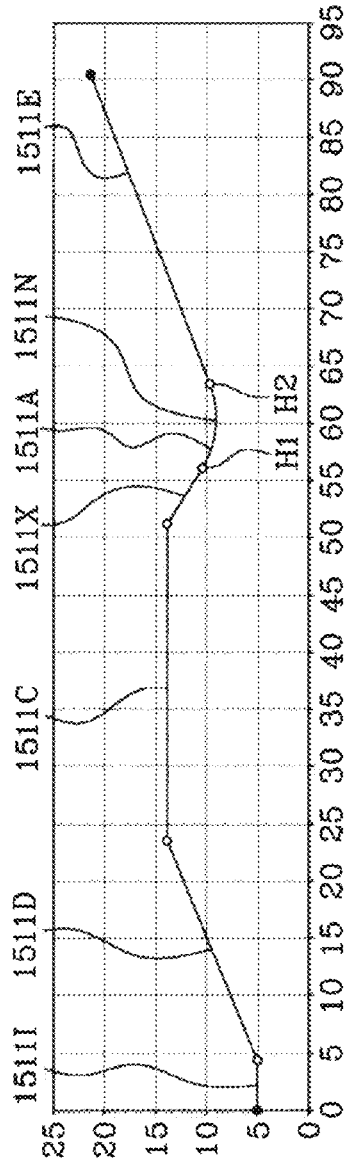


FIG. 15A

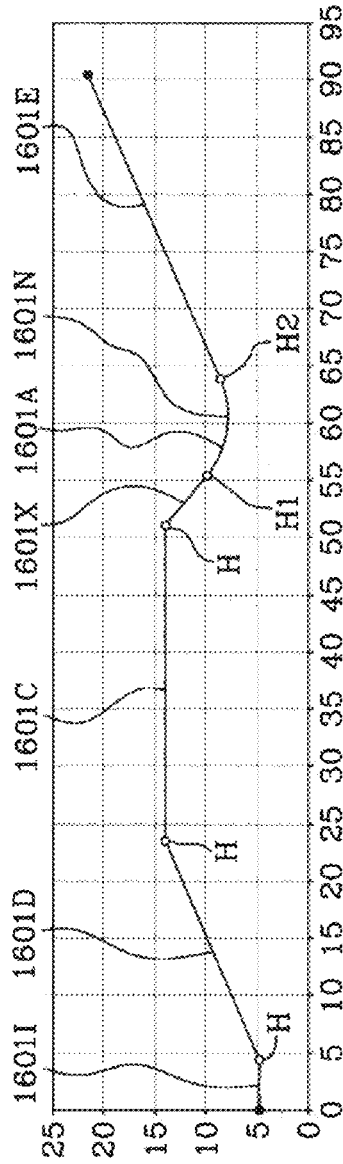
1500B

FIG. 15B



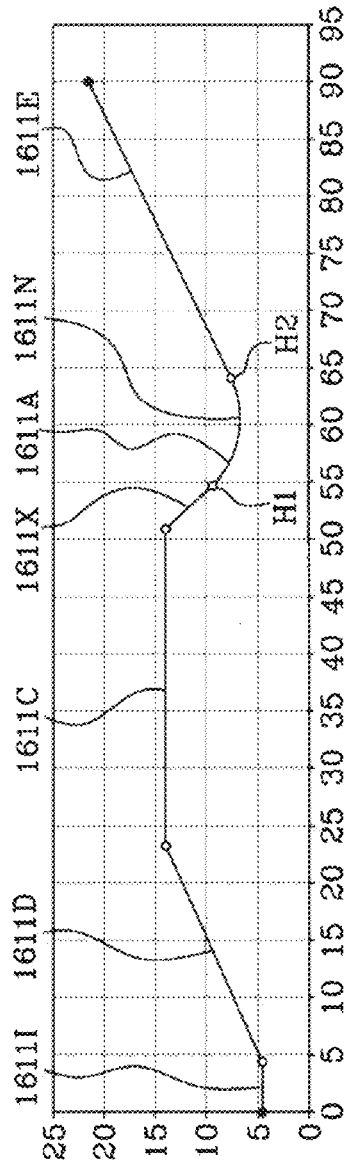
1600A

FIG. 16A



1600B

FIG. 16B



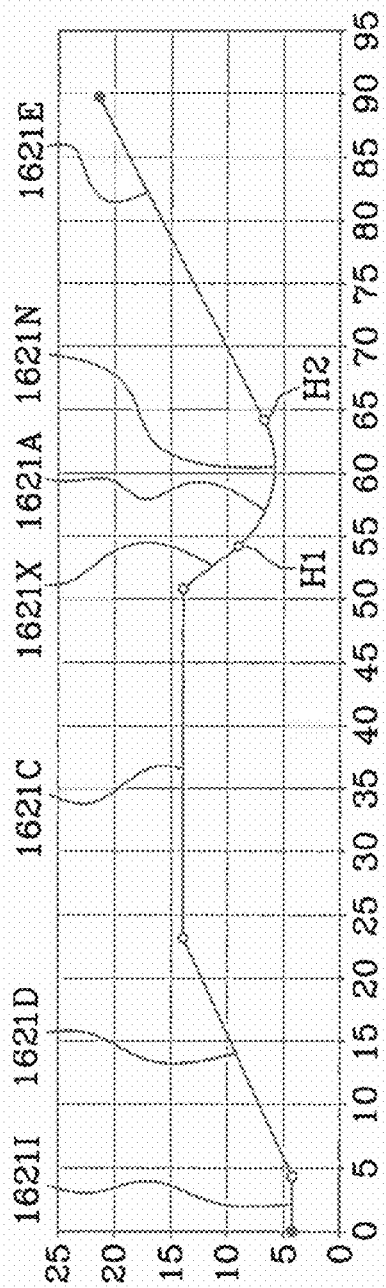


FIG. 16C

1600C

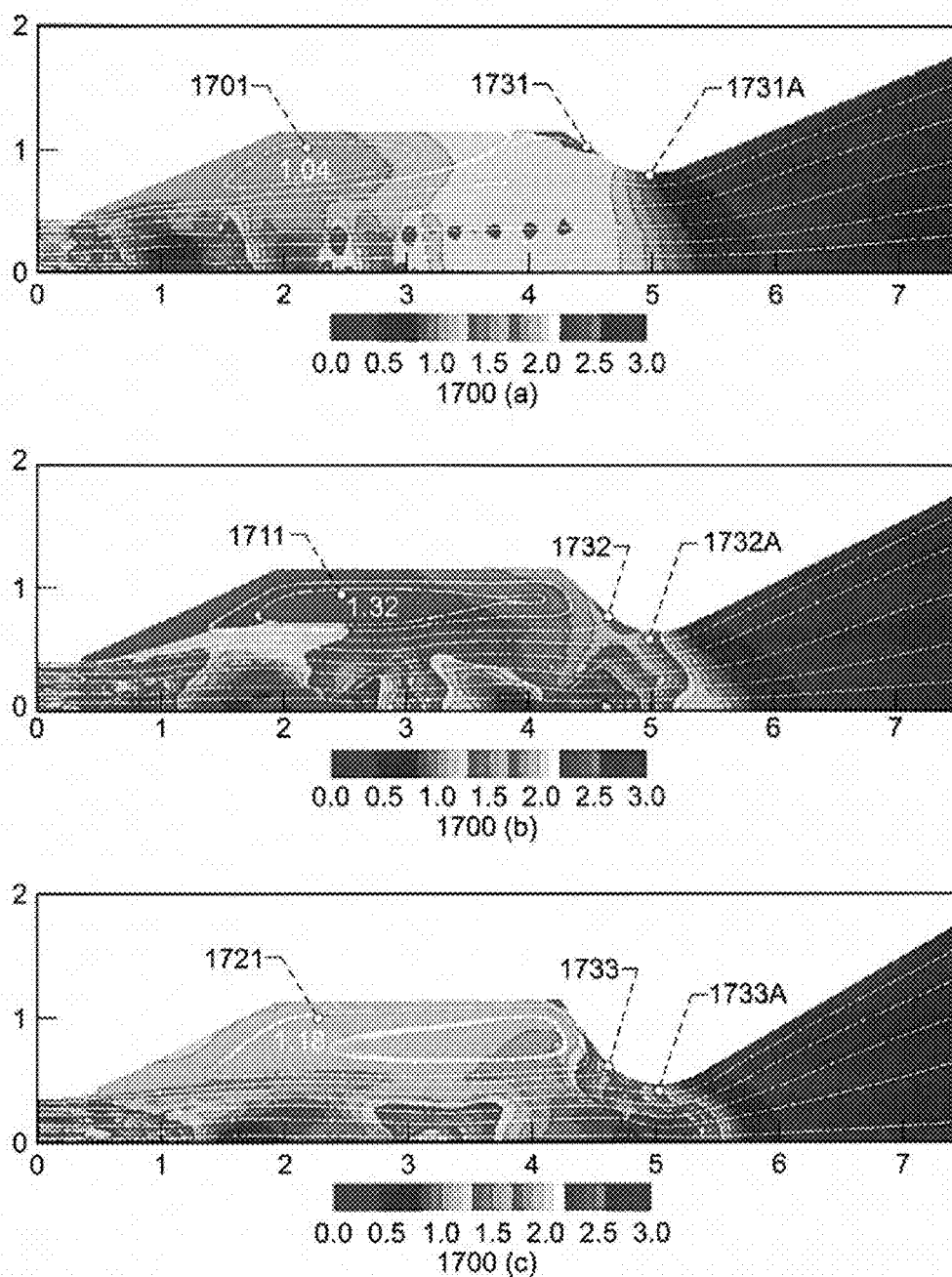
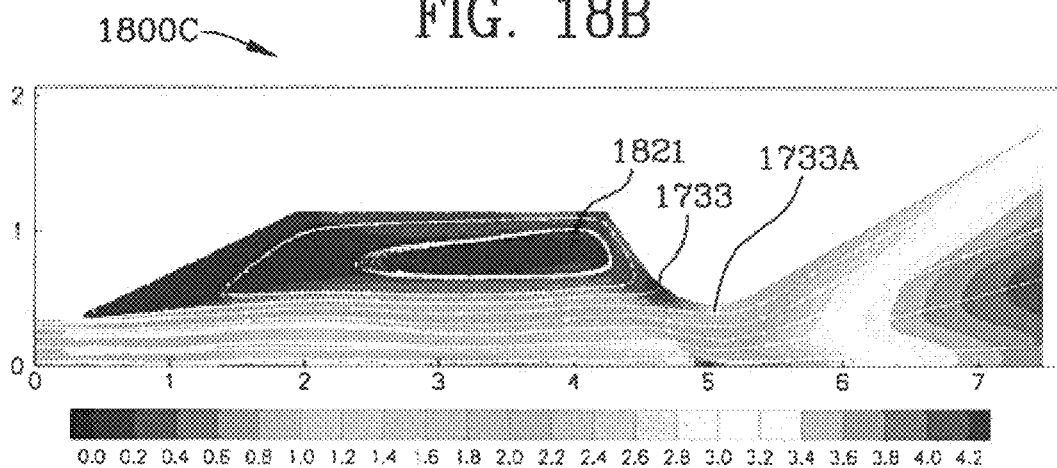
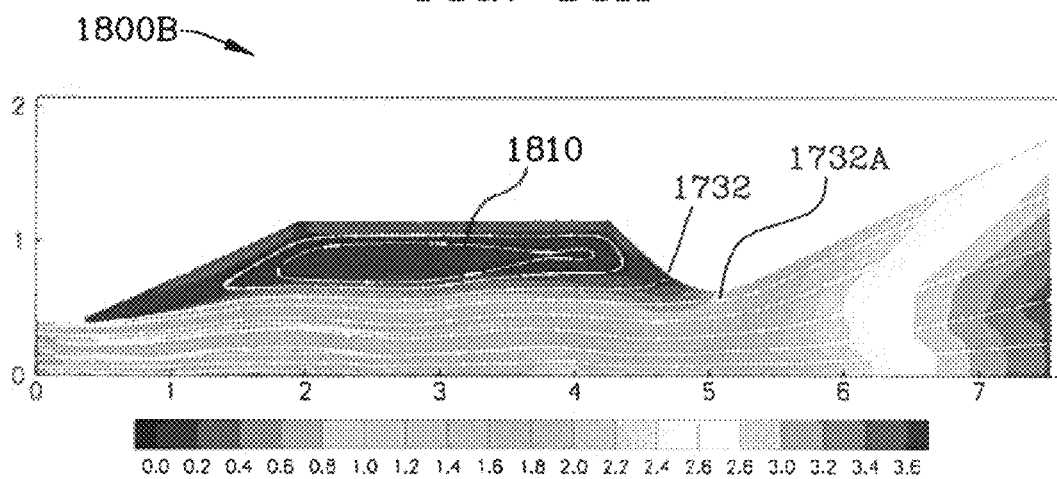
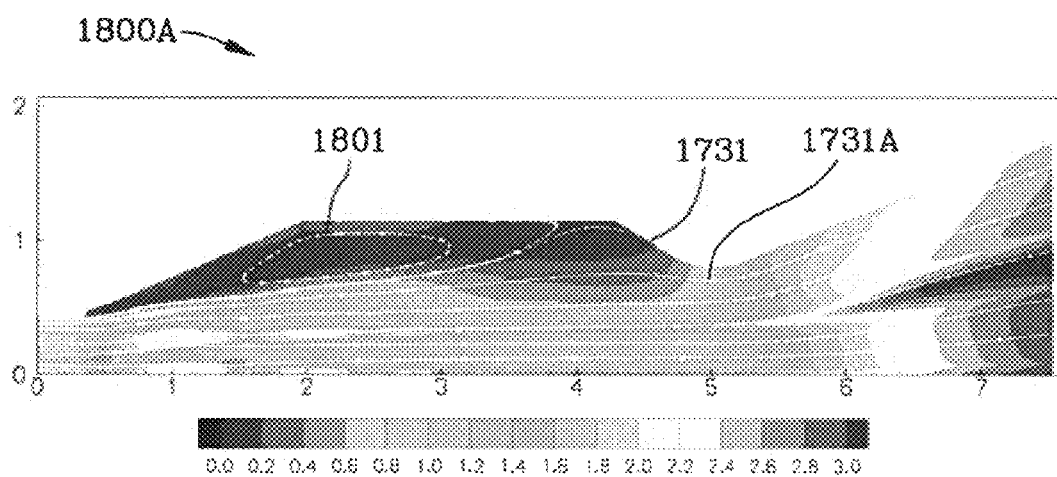


Figure 17



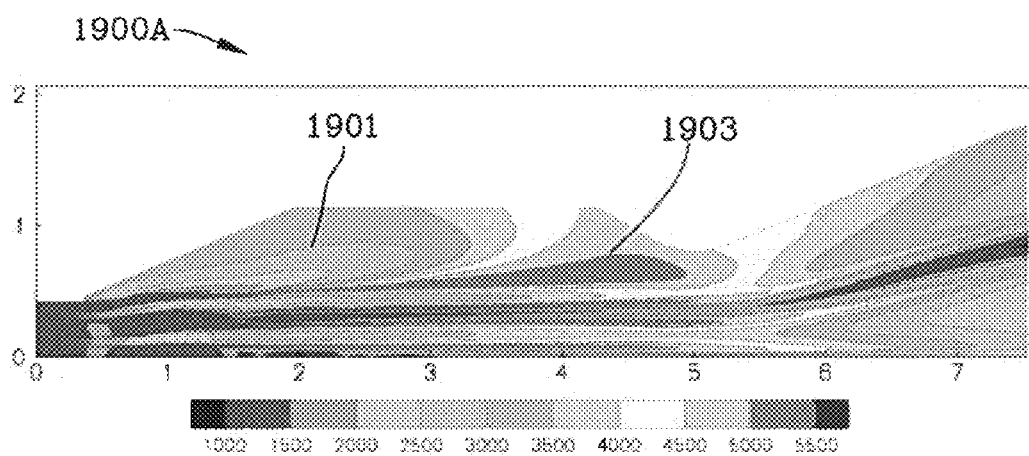


FIG. 19A

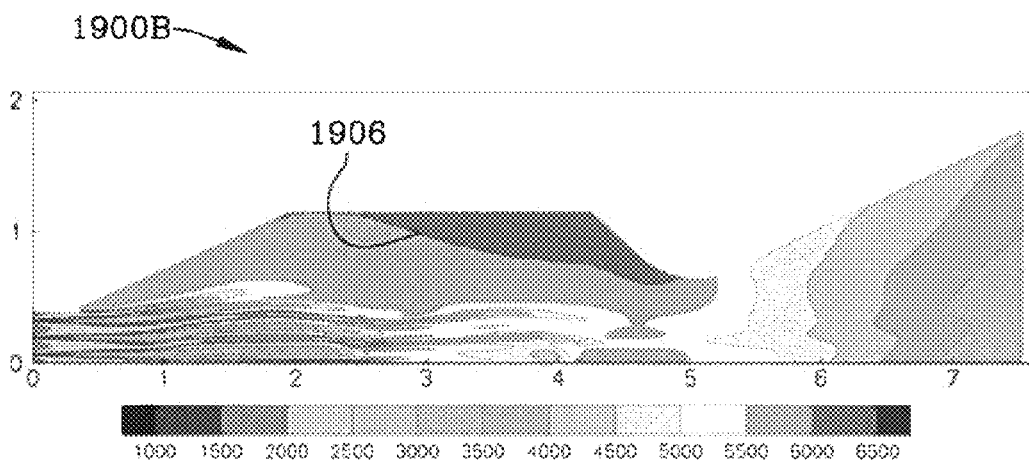


FIG. 19B

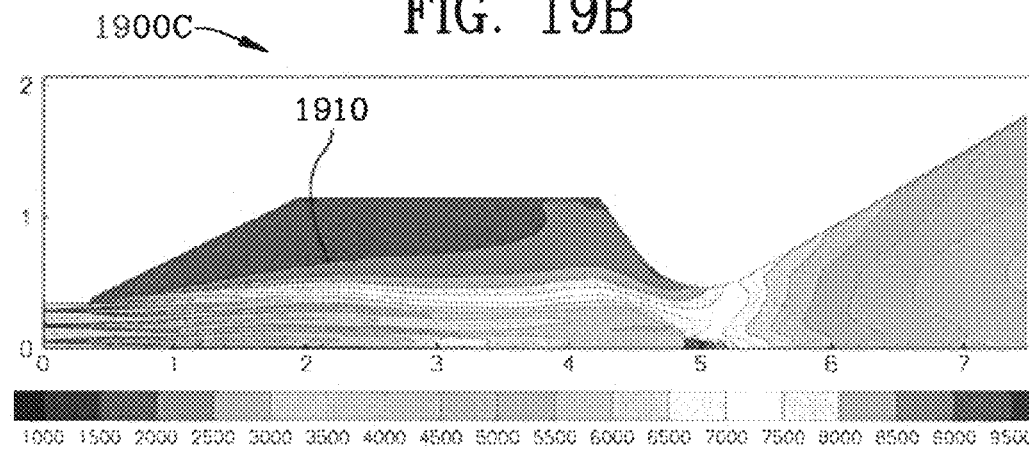


FIG. 19C

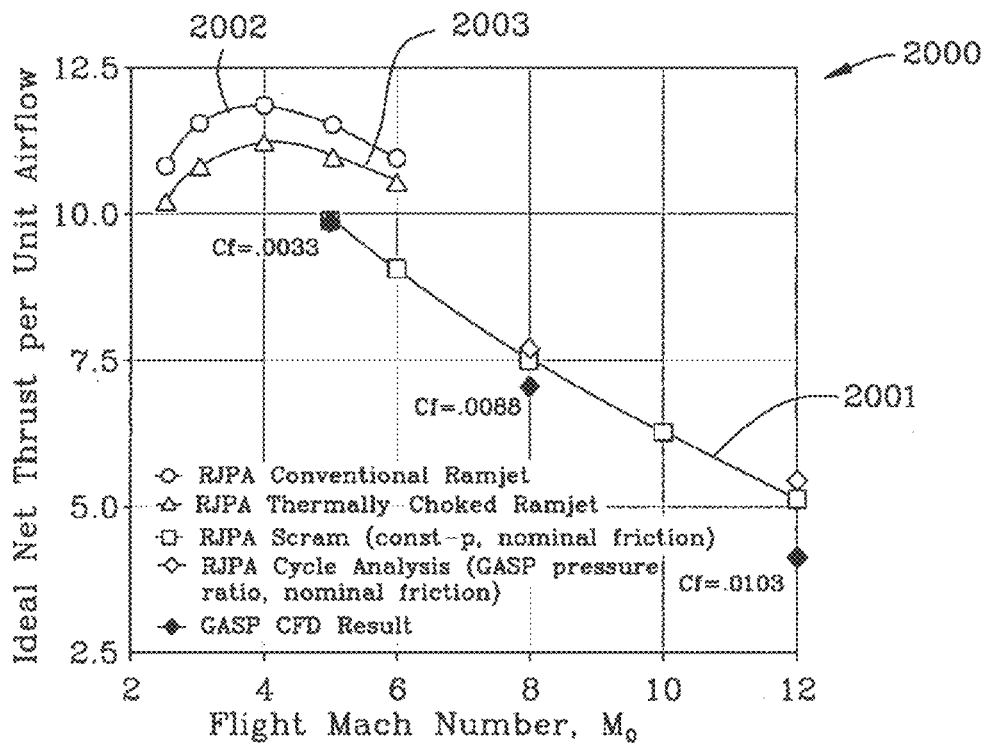


FIG. 20

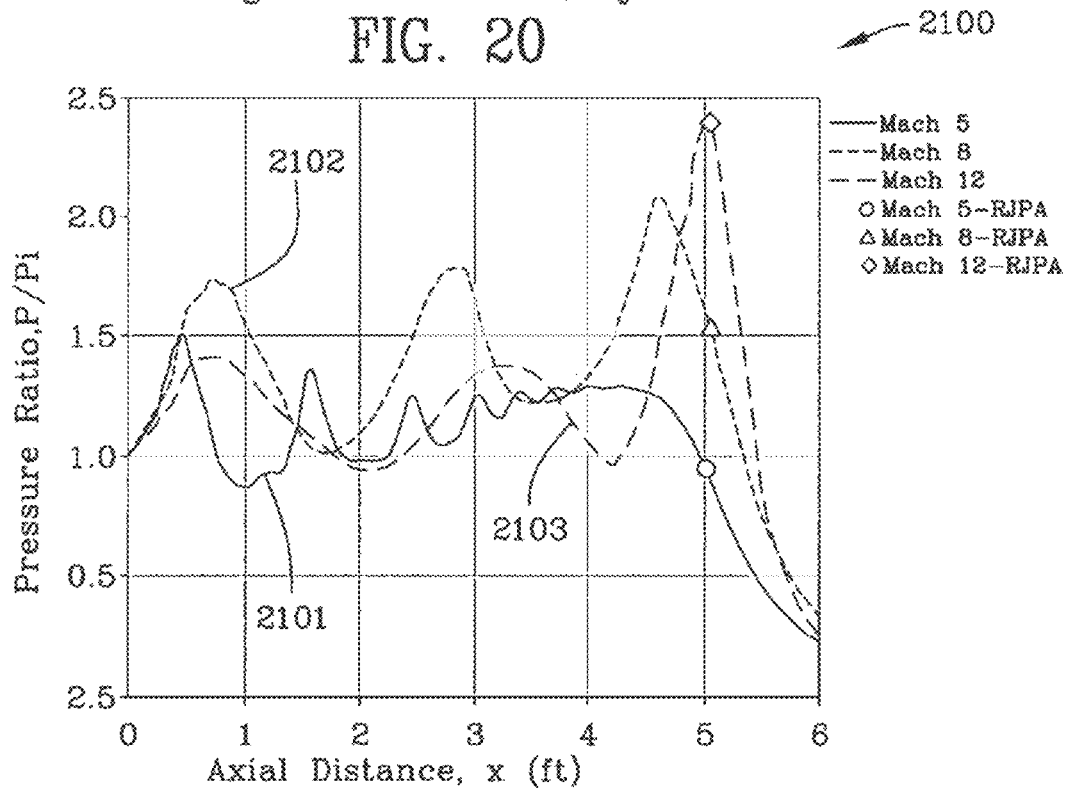


FIG. 21

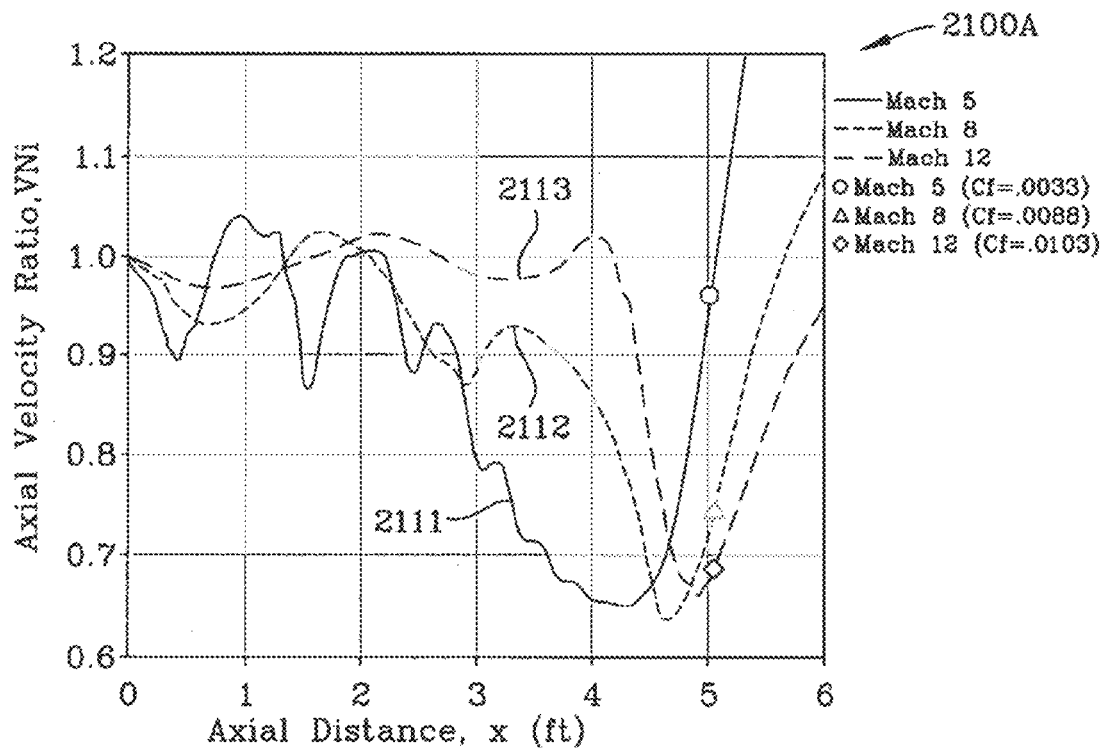


FIG. 21A

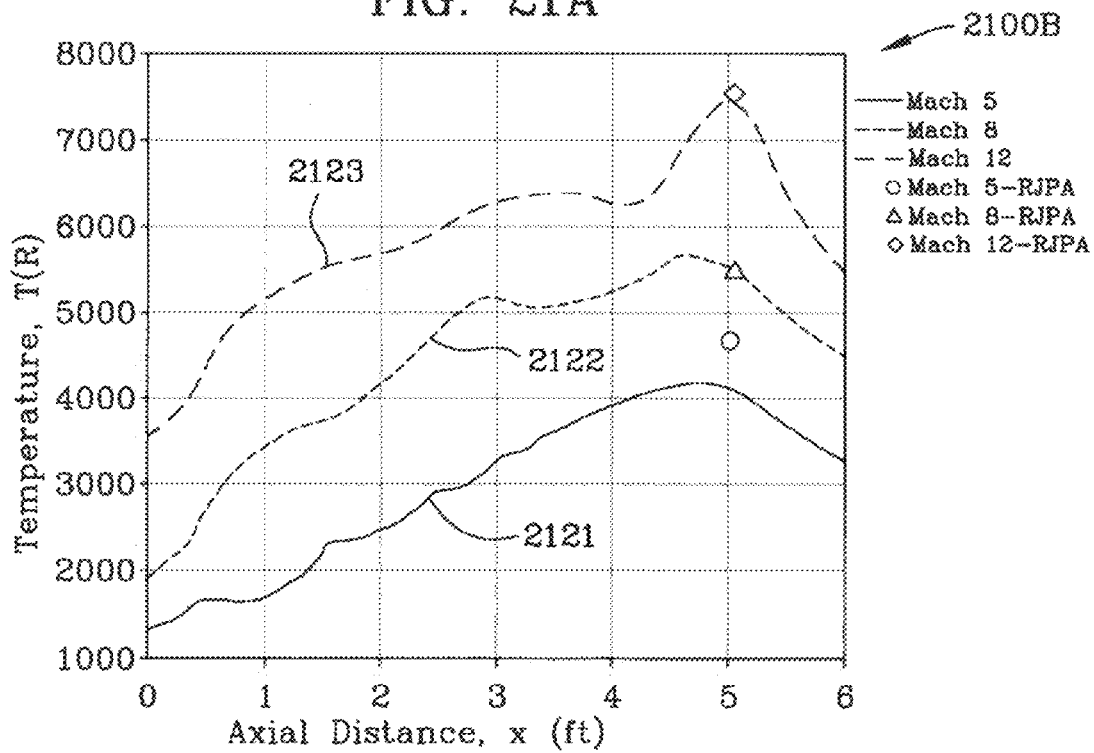
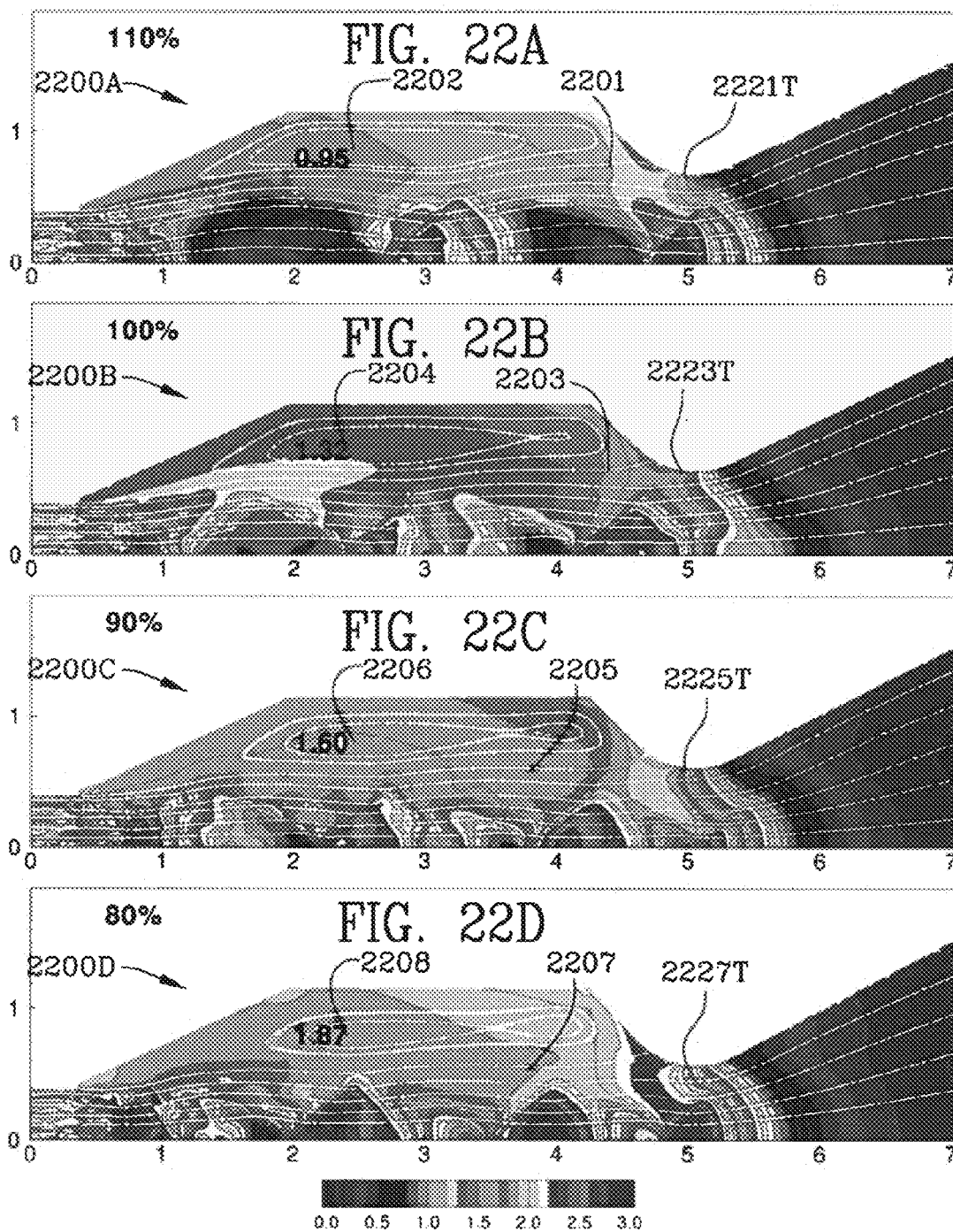


FIG. 21B



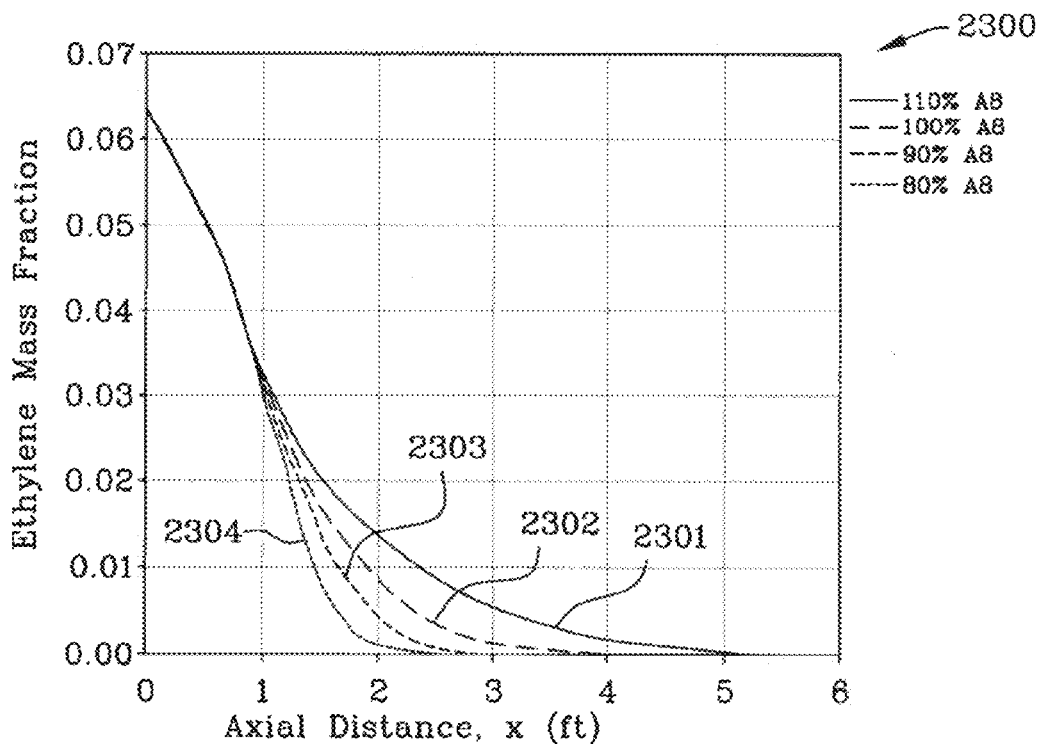


FIG. 23

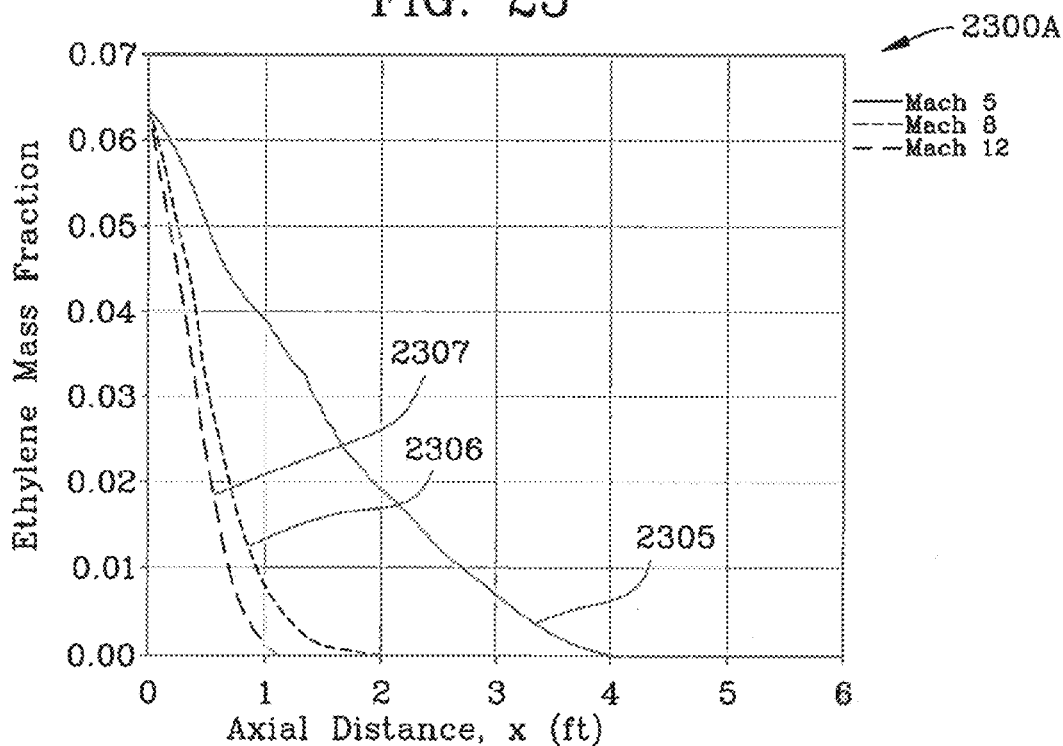


FIG. 23A

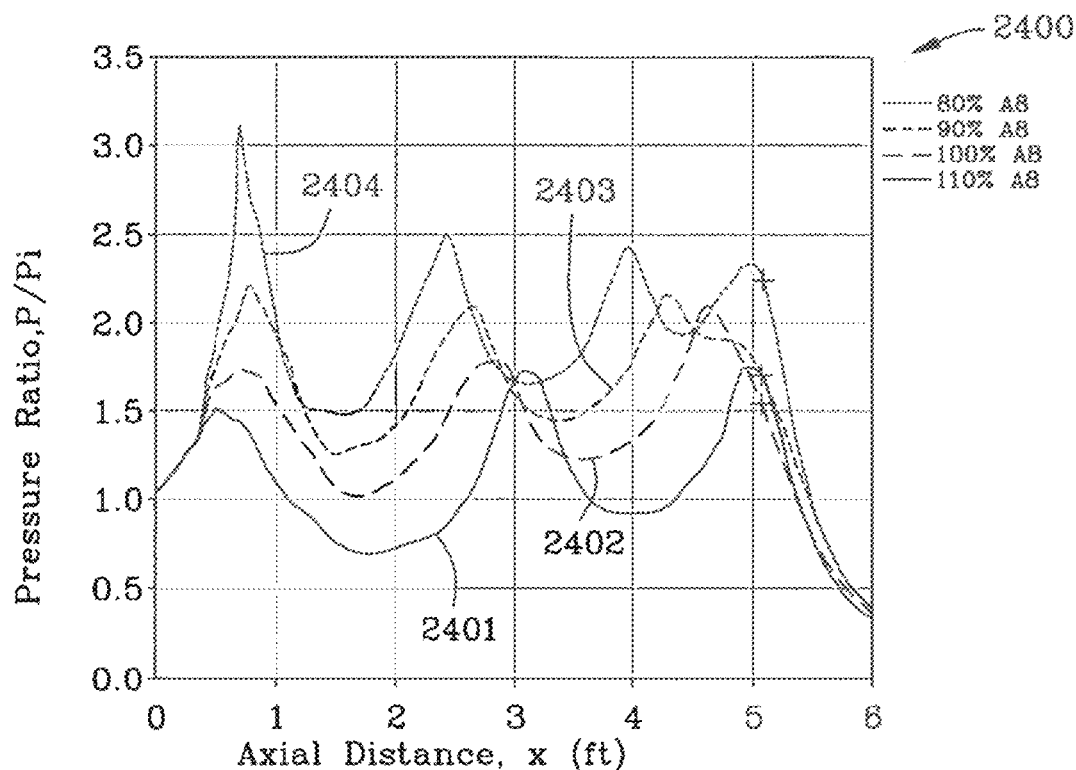


FIG. 24

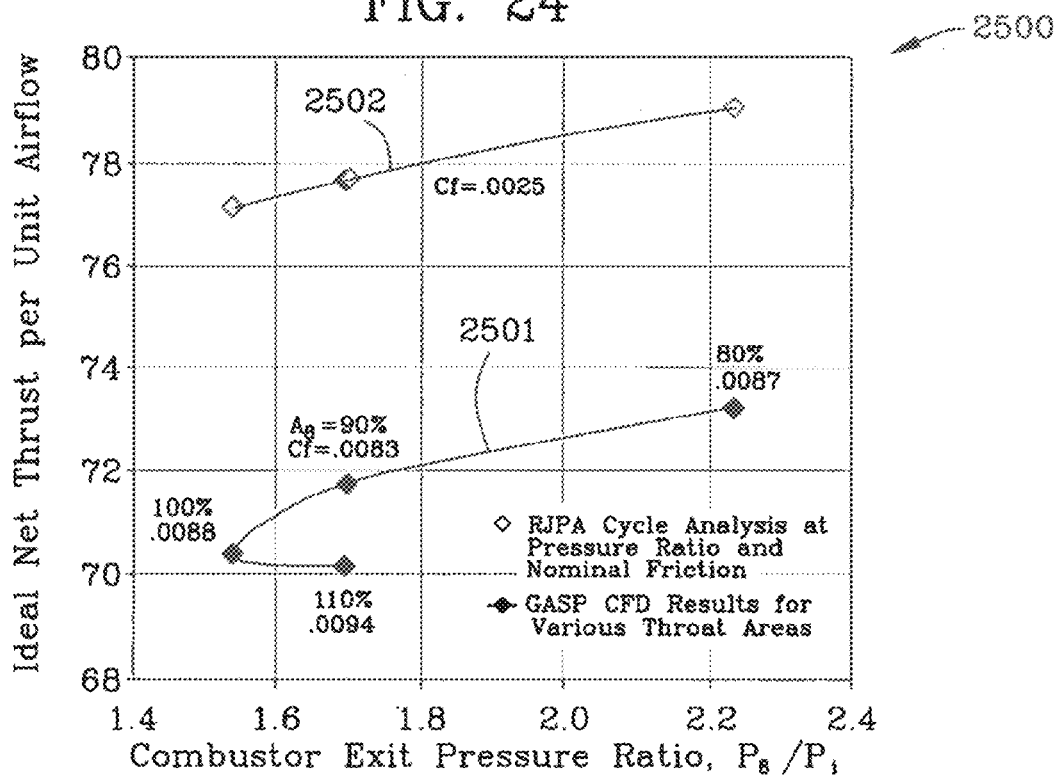


FIG. 25

1

PROCESS FOR OPERATING A DUAL-MODE COMBUSTOR

ORIGIN OF THE INVENTION

The invention described herein was made by employees of the United States Government and may be manufactured and used by or for the Government for Government purposes without the payment of any royalties thereon or therefor.

CROSS REFERENCE TO RELATED APPLICATION

This patent application is a Divisional and claims priority to U.S. patent application Ser. No. 12/894,346 filed Sep. 30, 2010, now U.S. Pat. No. 8,484,980.

FIELD OF THE INVENTION

The invention is in the field of dual-mode combustors for use as a ramjet and a scramjet.

BACKGROUND OF THE INVENTION

Combined-cycle propulsion is considered when the high efficiency of air-breathing propulsion is desired over a broad Mach number range. Air-breathing access to space is one such application of current interest to NASA. The dual-mode scramjet is central to most combined-cycle schemes. Turbine-based combined-cycle (TBCC) systems use a turbine engine for low speed acceleration, and operate to a maximum flight Mach number in scramjet mode dictated by system considerations. TBCC systems are normally assumed to take-off horizontally, and use a second, rocket-powered stage to achieve orbit. Rocket-based combined-cycle (RBCC) schemes use chemical rocket propulsion for low speed acceleration. The high thrust-to-weight ratio of the rocket component allows for its integration within the air-breathing duct. RBCC systems are normally assumed to be launched vertically, and can operate from lift-off to orbit. Turbine-engines reach temperature and thrust limitations as Mach number increases. Rocket thrusters provide a high ratio of thrust-to-weight at any speed, but are very inefficient from the standpoint of specific impulse. In either case, it is advantageous to extend dual-mode scramjet operation to as low a Mach number as possible.

Supersonic combustion has long been recognized as a solution to problems associated with the severe stagnation conditions within a ramjet engine at high flight Mach number. Diffuser momentum loss, dissociation, non-equilibrium expansion losses, and structural loading are all relieved by transition to a supersonic combustion process. In general, the cross-sectional area of the supersonic combustor increases in the downstream direction to avoid thermal choking and excessive pressure gradients. The subsequent nozzle expansion process requires a more dramatic increase in cross-sectional area and is usually integrated with the vehicle aft end to provide the maximum possible area ratio.

In order to extend the operable flight Mach number range of the scramjet engine downward, toward the upper limit for turbojets or to limit rocket operation to as low a ΔV (speed range) as possible, "dual-mode" operation was introduced by Curran, et al. in U.S. Pat. No. 3,667,233. U.S. Pat. No. 3,667,233 is incorporated herein by reference hereto.

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FIG. 1 is a prior art drawing from Curran et al., U.S. Pat. No. 3,667,233, and, in particular, is a schematic diagram partially in block form of a dual mode combustion chamber according to the invention.

FIG. 2 is a prior art drawing from Curran et al., U.S. Pat. No. 3,667,233, and, in particular, is a schematic cross section of the device of FIG. 1 showing one possible arrangement of the fuel injectors.

FIG. 3 is a prior art drawing from Curran et al., U.S. Pat. No. 3,667,233, and, in particular, is a schematic diagram partially in block form showing an annular configuration for the combustion chamber of FIG. 1.

FIG. 4 is a prior art drawing from Curran et al., U.S. Pat. No. 3,667,233, and, in particular, is a schematic end view of the device of FIG. 3 from the exhaust end.

FIG. 5 is a prior art drawing from Curran et al., U.S. Pat. No. 3,667,233, and, in particular, is a schematic diagram partially in block form of a modified fuel supply system for the device of FIG. 1.

Conceptually, a thermally-choked combustion process is established in the aft regions of the scramjet flowpath where the cross-sectional areas are greatest. As depicted in FIG. 7, the diverging scramjet duct acts as a subsonic diffuser, and the thermal throat is positioned so as to produce the required back-pressure.

FIGS. 6 and 7 are another illustration of the structure and process of the prior art Curran et al., U.S. Pat. No. 3,667,233. Curran et al., U.S. Pat. No. 3,667,233, states at col. 1, lns. 29 et seq. that:

"A combustor with a fixed geometry has one parallel combustion section with a substantially uniform cross section along its length. Fuel is injected into this section and the flame is stabilized on recessed flameholders. As the fuel burns it causes choked flow in this section which sends a shock wave upstream to convert the normal supersonic flow through the combustor to subsonic flow. For transition from subsonic mode to the supersonic mode, fuel is injected into a diverging section upstream of the parallel section which causes the shock to move downstream until it is ejected from the engine. In the final transition to supersonic mode, fuel is supplied only to the upstream injectors."

Further, Curran et al., U.S. Pat. No. 3,667,233, states at col. 2, lns. 4 et seq. that:

"At these speeds fuel is supplied to nozzles 36. Burning of the fuel in the uniform cross section combustion chamber 24 causes choked flow which sends a shock wave upstream of the flow to convert the supersonic flow to subsonic flow within the combustion chamber. As the speed of the aircraft increases to a speed between Mach 4 and Mach 5, fuel control 30 starts a flow of fuel to nozzles 32 as the fuel control 34 gradually decreases the fuel flow to nozzles 36. This causes the shock wave to gradually recede as fuel to nozzles 32 is increased and fuel flow is decreased to nozzles 36. At a speed of about Mach 8 fuel to nozzles 36 is further reduced and supersonic combustion now occurs throughout the divergent and parallel ducts. The expansion of the heated gases in expansion section 22 permits higher Mach speeds to be attained."

The cross-sectional area of the thermal throat must increase as flight Mach number decreases, unless fuel-to-air ratio is reduced. For a given duct, this effect determines the minimum flight Mach number for dual-mode operation. At Mach 2.5, the required thermal throat area approaches that of the inlet capture area. The primary technical challenges in practical application of the dual-mode scramjet scheme of Curran et al., U.S. Pat. No. 3,667,233, are modulation of the thermal throat location, modulation of fuel distribution,

ignition, and flame-holding in the large cross-section. Any in-stream devices must be retractable or expendable so as not to inhibit supersonic combustion operation.

Curran et al., U.S. Pat. No. 3,667,233, controls fuel flow to modulate the position of the thermal throat at low flight Mach numbers and then, subsequently, to transition to supersonic ramjet operation. If Curran doesn't modulate the position of the choked flow correctly, the shock wave moves further upstream into the inlet passage 21 of Curran and un-start of the engine may occur.

FIG. 6 shows a cross-sectional view 600 of a prior art (Curran et al.) scramjet engine operating in the scramjet mode. Processes that govern scramjet efficiency are inlet momentum losses, Rayleigh losses due to heat addition, heat loss to the combustor walls, skin friction, and non-equilibrium expansion. Other factors that must be considered include separation of boundary layers due to adverse pressure gradients, intense local heating at re-attachment points and shock impingements, and fuel staging or variable geometry to accommodate the variation of combustion area ratio with free stream stagnation enthalpy.

Referring to FIG. 6, fuel injection nozzle 601, inlet contraction section 602, diverging supersonic combustion section 603, and exit nozzle 604 are illustrated. As stated above, in the scramjet mode, this engine is fed with fuel injector 601. Reference numeral 608 illustrates an internal wall of the engine. Reference numeral 606 signifies incoming air being compressed. Reference numeral 605 represents the fuel-air mixture being combusted. And, reference numeral 607 signifies expanded gas/combustion products being expelled from the engine.

FIG. 7 is the cross-sectional view 700 of FIG. 6 (Curran et al. prior art engine) in the ramjet mode illustrating choked flow 702 and a shock waves 701. Fuel injectors 703, 704 are illustrated and are operable in the ramjet mode. Curran et al. must delicately control the insertion of fuel. First, fuel is inserted with injectors 703, 704 and then fuel is inserted using injector 601 to prevent the shock wave from being expelled leftwardly into the inlet contraction section 602 which may result in un-start of the engine. Reference numeral 606A indicates incoming compressed air and reference numeral 607A represents combustion products expelled from the engine.

SUMMARY OF THE INVENTION

The supersonic free jet mode of a new combined-cycle combustor is disclosed herein at various scramjet flight Mach numbers including 5, 8, and 12. The dual-mode combustor has the ability to operate in ramjet mode to lower flight Mach numbers than current dual-mode scramjets, thereby bridging the gap between turbine or rocket-based low speed propulsion and scramjets.

One important feature of the invention is the use of an unconfined free jet for supersonic combustion operation at high flight mach numbers. The free jet traverses a larger combustion chamber that is used for subsonic combustion operation at lower flight Mach numbers. The free jet expands at constant pressure due to combustion and rejoins the nozzle throat contour. Recirculating flow in the combustion chamber equilibrates to a pressure slightly lower than that of the free jet causing under-expansion features to appear in the free-jet. The free jet joins the nozzle throat contour with little interaction and expands through the nozzle expansion section.

At scramjet flight Mach numbers from 5 to 12, the supersonic free jet traverses the combustion chamber and

rejoins the nozzle contour at the combustor exit. Periodic wave structure occurs in the free-jet and is initiated by an entry interaction caused by pressure mismatch and rapid mixing and combustion at the combustion chamber entrance and upstream in the inlet section. The periodic nature of the free jet also led to an exit interaction determined by the phase of the wave structure with respect to the throat location. The effect of reducing nozzle throat area was to increase the combustion chamber pressure, and reduce the period of the wave structure, but not its amplitude. A viscous loss due to momentum transfer to the recirculation zone is also apparent in each case.

Calculated heat loads were commensurate with previous estimates for air breathing systems. Peak heat flux occurred upstream of the throat at an impingement point separating the free-jet from recirculation zone. For a given wall temperature, heat load depends on the recirculation zone temperature and volume, the severity of the exit interaction, and the fuel injection scheme.

The new combustor is disclosed for use over a wide range of flight Mach numbers, operating in both subsonic and supersonic combustion modes. It operates as a conventional ramjet at low speed, eliminating the aforementioned issues with dual-mode operation. Transition to supersonic combustion in a free jet mode occurs at the appropriate flight condition upon the rapid opening of the nozzle throat.

A supersonic combustion ramjet engine is disclosed and claimed. The terms supersonic combustion ramjet engine, supersonic combustion ramjet and dual-mode combustor are used interchangeably herein. The supersonic combustion ramjet engine is operable in a ramjet mode and a scramjet mode. The ramjet mode extends from about flight Mach number 2.5 up to about flight Mach number 6. The scramjet mode extends from about flight Mach number 5 up to about flight Mach number 12. An inlet passageway receives compressed combustion air from a supersonic diffuser. The inlet passageway includes a fuel injector. A subsonic diffuser and a combustion chamber follow the inlet passageway. The subsonic diffuser (sometimes referred to herein as the diffusion section) includes an inner periphery. A radial step is interposed between and links the inlet passageway and the diffusion section.

The inlet passageway is in communication with the diffusion section and the diffusion section is in communication with the combustion chamber. A ramjet-mode flame holder array is located between the subsonic diffuser and the combustion chamber. The flame holder array includes a central circular aperture therethrough. The flame holders are affixed to the inner periphery of the combustion chamber.

The engine also includes a contraction section, a variable nozzle throat and an expansion section. The combustion chamber is in communication with the nozzle contraction section and the nozzle contraction section is in communication with the variable nozzle throat. And, the variable nozzle throat is in communication with the expansion section.

A nozzle positioner drives and moves the arc section forming the variable nozzle throat to a desired diametrical opening according to an algorithm which is a function of flight Mach number and combustor mode. The algorithm has a discontinuity at a given flight mach number transitioning from the ramjet mode to the scramjet mode forming a free-jet from the inlet section, through the subsonic combustion chamber and reattaching at the variable nozzle throat. The ramjet mode includes subsonic operation from about flight Mach number 2.5 up to about flight Mach number 5.0 to 6.0. The scramjet mode includes supersonic

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operation from about flight Mach number 5.0 to 6.0 up to about flight Mach number 12.0 and greater. The nozzle positioner divergingly adjusts the nozzle throat to a relatively larger diameter between about flight Mach number 5.0 to 6.0 transitioning from the ramjet mode to the scramjet mode forming a free jet extending from the inlet section at the location of the radial step to the variable nozzle throat. The free-jet does not engage the subsonic diffuser. Nor does the free jet engage the combustion chamber. The free-jet rejoins the variable nozzle throat.

A supersonic diffuser is used to compress combustion air into a combustion air passageway. Fuel is injected from the combustion air passageway into the combustion air in the combustion air passageway creating a stoichiometric fuel-air mixture. In the scramjet mode, the stoichiometric fuel-air mixture is fed from the combustion air passageway into a free jet that traverses the subsonic diffuser. Operation in the scramjet mode is premised on previous operation and ignition in the ramjet mode using flame holders in the subsonic diffuser.

In ramjet mode, fuel is injected from the combustion air passageway. In the ramjet mode, the fuel-air mixture is combusted in the combustion chamber. The combusted fuel-air mixture is evacuated from the combustion chamber and into the variable area nozzle throat. The variable nozzle throat is modulated and positioned according to an algorithm creating and controlling the position of a terminal shock in the subsonic diffuser. The algorithm is a function of flight Mach number.

The step of discontinuing operation of the flame holder, and the step of modulating and positioning a variable nozzle throat according to an algorithm, includes transitioning, using the algorithm, the dual-mode combustor from a ramjet mode to a scramjet mode by rapidly opening the variable nozzle throat at a specified flight Mach number. The algorithm includes a discontinuity where there are two values for a specified flight mach number and it is this discontinuity, and the action based upon it, which shifts the dual-mode combustor from the ramjet mode to the scramjet mode. Shifting from the scramjet mode to the ramjet mode is also possible.

The algorithm includes the variable nozzle position as a ratio A/A_c of the actual nozzle throat area, A , to the inlet capture area, A_c , of the supersonic diffuser. The nozzle position varies from a ratio of about $0.8=A/A_c$ at about flight Mach number 2.5 in the ramjet mode to a ratio of about $0.18=A/A_c$ at about flight Mach number 5.0 in the ramjet mode. The nozzle position varies rapidly from a ratio of about $0.18=A/A_c$ at about flight Mach number 5.0 in the ramjet mode to a ratio of about $0.41=A/A_c$ at about flight Mach number 5.0 transitioning to the scramjet mode. Thereafter, the nozzle position varies from about $0.41=A/A_c$ at flight Mach number 5.0 in the scramjet mode to a ratio of about $0.15=A/A_c$ at about flight Mach number 12 in the scramjet mode.

In the scramjet mode, the fuel-air mixture and the combustion products are separated into a free-jet beginning at the exit of the combustion air passageway/radial step and extends to the variable nozzle throat. The free-jet does not engage the subsonic diffuser, the combustion chamber or the contraction section.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a prior art drawing from Curran U.S. Pat. No. 3,667,233 and, in particular, is a schematic diagram partially in block form of a dual mode combustion chamber according to the invention.

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FIG. 2 is a prior art drawing from Curran U.S. Pat. No. 3,667,233 and, in particular, is a schematic cross section of the device of FIG. 1 showing one possible arrangement of the fuel inlet jets.

FIG. 3 is a prior art drawing from Curran U.S. Pat. No. 3,667,233 and, in particular, is a schematic diagram partially in block form showing an annular configuration for the combustion chamber of FIG. 1.

FIG. 4 is a prior art drawing from Curran U.S. Pat. No. 3,667,233 and, in particular, is a schematic end view of the device of FIG. 3 from the exhaust end.

FIG. 5 is a prior art drawing from Curran U.S. Pat. No. 3,667,233 and, in particular, is a schematic diagram partially in block form of a modified fuel supply system for the device of FIG. 1.

FIG. 6 is another cross-sectional view of the prior art Curran device operating in scramjet mode.

FIG. 7 is the cross-sectional view of FIG. 6 in the ramjet mode illustrating choked flow and a shock wave.

FIG. 8 is a perspective view of the dual-mode combustor in the ramjet mode.

FIG. 8A is a cross-sectional schematic view of the dual-mode combustor of FIG. 8 in the ramjet mode.

FIG. 8B is a quarter-sectional schematic view of the dual-mode combustor of FIG. 8 in the ramjet mode.

FIG. 8C is an enlargement of a portion of FIG. 8B illustrating, diagrammatically, the step between the inlet cylinder and the subsonic diffuser.

FIG. 9 is a perspective view of the dual-mode combustor in the scramjet mode.

FIG. 9A is a cross-sectional schematic view of the dual-mode combustor of FIG. 9 in the scramjet mode illustrating the free jet extending from the inlet cylinder to the variable nozzle throat.

FIG. 9B is a quarter-sectional schematic view of the dual-mode combustor of FIG. 9 in the scramjet mode.

FIG. 9C is a sectioned view of the dual-mode combustor of FIG. 9 illustrating the flame-holder having a central aperture therein for the passage of the free-jet.

FIG. 10 is another example of the dual-mode combustor employing different geometry.

FIG. 11 is a quarter-sectional diagrammatic view of the dual mode combustor in the scramjet mode for flight mach number 8 illustrating a step, a hinged diffuser section, a fixed combustion chamber section, a hinged contraction section, a hinged nozzle throat section (circular arc section) and a hinged expansion section.

FIG. 11A is a table of values relating to FIG. 11.

FIG. 11B is a schematic view of an example of a receiving joint forming the nozzle throat.

FIG. 12 is a plot of the prior art thermal throat of Curran, the geometric/nozzle throat of the dual-mode combustor in ramjet mode and in scramjet mode, and the inlet diameter of the dual-mode combustor as a function of the inlet capture area.

FIG. 12A is a table of inlet contraction ratios as a function of the inlet capture area for a range of flight Mach numbers.

FIG. 12 B is a control system for positioning the variable (geometric) nozzle throat.

FIG. 13A is a generalized quarter-sectional diagrammatic view of the flight Mach number 2.5 ramjet.

FIG. 13B is a generalized quarter-sectional diagrammatic view of the flight Mach number 3.0 ramjet.

FIG. 13C is a generalized quarter-sectional diagrammatic view of the flight Mach number 4.0 ramjet.

FIG. 14A is a generalized quarter-sectional diagrammatic view of the flight Mach number 5.0 ramjet.

FIG. 14B is a generalized quarter-sectional diagrammatic view of the flight Mach number 5.0 scramjet.

FIG. 15A is a generalized quarter-sectional diagrammatic view of the flight Mach number 6.0 ramjet.

FIG. 15B is a generalized quarter-sectional diagrammatic view of the flight Mach number 6.0 scramjet.

FIG. 16A is a generalized quarter-sectional diagrammatic view of the flight Mach number 8.0 scramjet.

FIG. 16B is a generalized quarter-sectional diagrammatic view of the flight Mach number 10.0 scramjet.

FIG. 16C is a generalized quarter-sectional diagrammatic view of the flight Mach number 12.0 scramjet.

FIG. 17A is an illustration of the pressure contours within the engine for the flight Mach number 5.0 scramjet.

FIG. 17B is an illustration of the pressure contours within the engine for the flight Mach number 8.0 scramjet.

FIG. 17C is an illustration of the pressure contours within the engine for the flight Mach number 12.0 scramjet.

FIG. 18A is an illustration of the Mach number contours within the engine for the flight Mach number 5.0 scramjet.

FIG. 18B is an illustration of the Mach number contours within the engine for the flight Mach number 8.0 scramjet.

FIG. 18C is an illustration of the Mach number contours within the engine for the flight Mach number 12.0 scramjet.

FIG. 19A is an illustration of the static temperature contours within the engine for the flight Mach number 5.0 scramjet.

FIG. 19B is an illustration of the static temperature contours within the engine for the flight Mach number 8.0 scramjet.

FIG. 19C is an illustration of the static temperature contours within the engine for the flight Mach number 12.0 scramjet.

FIG. 20 illustrates ideal net thrust per unit airflow against flight Mach numbers for a conventional ramjet, thermally-choked ramjet and a scramjet.

FIG. 21 illustrates the mass-averaged static pressure distributions with the pressure at the nozzle throat station (supersonic combustor exit) denoted by symbols.

FIG. 21A illustrates the mass-averaged axial velocity distributions for various flight conditions.

FIG. 21B illustrates the mass-averaged temperature distributions for flight Mach numbers 5, 8 and 12.

FIG. 22A illustrates the static pressure ratio for scramjet mode flight Mach number 8 with the variable nozzle throat positioned at 110% of the design operating point.

FIG. 22B illustrates the static pressure ratio for scramjet mode flight Mach number 8 with the variable nozzle throat positioned at 100% of the design operating point.

FIG. 22C illustrates the static pressure ratio for scramjet mode flight Mach number 8 with the variable nozzle throat positioned at 90% of the design operating point.

FIG. 22D illustrates the static pressure ratio for scramjet mode flight Mach number 8 with the variable nozzle throat positioned at 80% of the design operating point.

FIG. 23 illustrates the effect of nozzle throat area variation for scramjet mode flight Mach number 8 on the rate of ethylene fuel depletion.

FIG. 23A illustrates the ethylene mass fraction for flight Mach numbers 5, 8 and 12 versus axial position.

FIG. 24 illustrates the effect of nozzle throat area variation on mass-averaged static pressure distribution for scramjet mode flight Mach number 8.

FIG. 25 illustrates the ideal net thrust per unit of airflow plotted against combustor exit pressure ratio and nozzle throat area variation for scramjet mode flight Mach number 8.

DESCRIPTION OF THE INVENTION

In the design of the dual-mode combustor all processes were assumed adiabatic. Air capture, inlet contraction ratio, and total pressure recovery were specified as a function of flight Mach number illustrated in FIG. 12A. These characteristics are representative of a single-cone, axi-symmetric inlet design with forebody pre-compression. Air was assumed to be a mixture of nitrogen and oxygen at 78.85% and 21.15% by volume, respectively.

In the analysis of all ramjet cases, ethylene fuel entered at sonic velocity, normal to the propulsion axis at 5180 R. The energy required to raise the ethylene fuel to this condition was ignored. Constant-area combustion in a cross-sectional area equal to 83.3% of the inlet capture area was assumed. This area was chosen to allow operation at a minimum flight Mach number of 2.5 without thermal choking. For comparison, calculations were also done assuming a thermally-choked combustion process. For these cases, the diffuser exit Mach number was set to result in a combustion area ratio of 1.5.

The AIAA (American Institute of Aeronautics and Astronautics), paper entitled Supersonic Free-Jet Combustion in a Ramjet Burner, by Charles J. Trefny and Vance F. Dippold III, NASA Glenn Research Center, Cleveland, Ohio, 44135 was published and presented on Jul. 26, 2010 is incorporated herein by reference hereto.

The dual-mode combustor is illustrated in FIGS. 9, 9A and 9B in scramjet mode wherein supersonic combustion in an unconfined free-jet 943 traverses a larger subsonic combustion chamber 805, a contraction section 806, and a variable nozzle throat 807. FIG. 9 is a perspective view 900 of the dual-mode combustor in the scramjet mode. FIG. 9A is a cross-sectional schematic view 900A of the dual-mode combustor 899 of FIG. 9 in the scramjet mode illustrating the free jet 943 extending from the inlet cylinder 802 to the variable nozzle throat 807 which yields a nozzle throat diameter D1. Nozzle throat diameter D1 as illustrated in FIG. 9A is larger than nozzle throat diameter D illustrated in FIG. 8A. The nozzle throat area is dictated by the curves illustrated in FIG. 12 for both the ramjet and the scramjet. The examples of nozzle position 807 given here for the ramjet and the scramjet are the portions of the curves 1202, 1205 where FIG. 8A ramjet mode uses a smaller nozzle throat area than FIG. 9A (scramjet mode).

FIG. 9B is a quarter-sectional schematic view 900B of the dual-mode combustor of FIG. 9 in the scramjet mode. In the scramjet mode, reference numeral 845A signifies supersonic combustion and reference numeral 847A represents expansion. FIG. 9C is a sectioned view 900C of the dual-mode combustor of FIG. 9C illustrating the flame-holder 810 having a central aperture 850 therein for the passage of the free jet 943 there through.

During scramjet mode of operation, the propulsive stream 943 is not in contact with the combustor walls 805, and equilibrates 943A to the combustion chamber pressure 944. Boundary 943A represents the interface of the free-jet/propulsive stream 943 with the recirculation zone/combustion chamber pressure 944. Thermodynamic efficiency is similar to that of a traditional scramjet under the assumption of constant-pressure combustion. Qualitatively, a number of possible benefits exist. Fuel staging is eliminated since the cross-sectional area distribution required for supersonic combustion is accommodated aerodynamically without regard for wall pressure gradients and boundary-layer separation because the free-jet does not touch the walls of the diffuser and the combustion chamber. Variable exit diameter

D1 must be set to the proper size for a given flight Mach number. The axial distance available for supersonic mixing and combustion includes the subsonic diffuser **804**, combustion chamber **805** and nozzle contraction sections **806** required for ramjet operation. Heat loads, especially localized effects of shock-boundary-layer interactions, are reduced. Reference numeral **880** signifies incoming air being compressed and reference numeral **881** signifies exiting combustion gases.

FIG. **8** is a perspective view **800** of the dual-mode combustor **899** in the ramjet mode. FIG. **8** illustrates the frusto-conical inlet contraction section **801**, the cylindrical inlet passageway **802**, the diffuser section **804**, the combustion chamber **805**, the contraction section **806** and the variable diameter nozzle throat **807**. Reference numeral **807** signifies the variable nozzle throat at the joining point of the contraction section **806** and the expansion section **808** in the ramjet mode. In the scramjet mode, reference numeral **807** also signifies the variable nozzle throat at the joining point of the contraction section **806** and the expansion section **808**.

FIG. **8A** is a cross-sectional schematic view **800A** of the dual-mode combustor **899** of FIG. **8** in the ramjet mode. FIG. **8A** illustrates substantial differences in construction when compared to Curran U.S. Pat. No. 3,667,233. First, the flame holders **810** are arranged so as to not obstruct the free-jet as illustrated in FIG. **9A**. The flame holders **810** have a central, circular aperture **850** therein. Reference numeral **810A** signifies the flame holders in operation. Reference numeral **830** represents a terminal shock wave and its location as illustrated diagrammatically in FIG. **8A** is important. Location of the terminal shock wave **830** in the ramjet mode is important and is controlled by the position of the nozzle throat **807** diameter D. Reference numeral **872** signifies heat release within the combustor.

There is no thermal throat in the dual-mode combustor **899** because the variable nozzle throat **807** is positioned so as to control the terminal shock wave **830**.

FIG. **12** is a plot **1200** of the prior art thermal throat of Curran **1201**, the geometric/nozzle throat **1202** of the dual-mode combustor **899** in ramjet mode, the geometric/nozzle throat **1205** in scramjet mode, and the inlet throat **1203**, **1203A** of the dual-mode combustor **899** as a ratio of A/A capture area. FIG. **12A** is a table **1200A** of inlet contraction ratios **1231** as a ratio ((A/A capture area) **1231**) for a range of flight mach numbers and combustion processes **1230**. FIG. **12 B** is a control system **1200B** for positioning the variable (geometric) nozzle throat **807**. FIG. **12** indicates a discontinuity or jump **1204** between the ramjet mode plot **1202** and the scramjet mode plot **1205**.

A nozzle positioner **1212** drives and moves the arc section **1125** forming the nozzle throat **1108**, to a desired diametrical opening according to an algorithm (FIG. **12** curves, **1202**, **1205**) which is a function of flight Mach number and combustor mode (ramjet or scramjet). The algorithm has a discontinuity at a given flight mach number, in this example, flight Mach number 5.0, transitioning from the ramjet mode to the scramjet mode forming a free-jet **943** from the inlet section **802**, through the subsonic diffuser **804**, through the combustion chamber **805**, through the contraction section, and rejoins the nozzle throat **807** (diameter D1). The ramjet mode includes subsonic operation from about flight Mach number 2.5 up to about flight Mach number 5.0 to 6.0 and the cross-sectional area of the nozzle throat **807** divided by the inlet capture area, A inlet capture area, should follow curve **1202**.

The scramjet mode includes supersonic operation from about flight Mach number 5.0 to 6.0 up to about flight Mach

number 12.0 and greater. The nozzle positioner divergingly adjusts the nozzle throat diameter (nozzle area) rapidly to a relatively larger diameter between about flight Mach number 5.0 to 6.0 rapidly transitioning from the ramjet mode to the scramjet mode forming a free-jet **943** extending from the inlet section **802** at the location of the radial step **812**, **812A** to the nozzle throat **807**. The free-jet does not engage the subsonic diffuser **804**. Nor does the free-jet **943** engage the combustion chamber **805**. The free-jet **943** rejoins the nozzle throat **807** as illustrated in FIG. **9A**.

Referring to FIG. **8A** and FIG. **12**, reference numeral **1201** indicates the algorithm for the position of the nozzle throat **807** (diameter D) as a ratio of the inlet capture area (area=A inlet capture area). Specifically, the nozzle throat area must be positioned on the line **1202** for ramjet mode operation for flight numbers between 2.5 to 5.0. Further, the nozzle throat **807** (diameter D1) in the scramjet mode must be positioned on the line **1205** for the scramjet mode operation for flight numbers between 5.0 and 12.0. Reference numeral **1204** represents the transition between the ramjet mode (pursuant to curve or algorithm **1202**) and the scramjet mode (pursuant to curve or algorithm **1205**). Operation between the modes is switched back and forth between the curves **1202**, **1205**.

Referring to FIG. **8A** and FIG. **12**, the location of the shock wave **830** is important. If the nozzle throat area ratio is positioned below the line **1201** in FIG. **12**, the engine will un-start as the shock wave moves leftwardly and is expelled from the engine in order to spill air around and past the inlet capture area. Similarly, if the nozzle throat area ratio is positioned above the line **1202** in FIG. **12**, the engine may prematurely transition to the scramjet mode if the flight Mach number is sufficiently high. Transition to the scramjet mode is accomplished by rapidly changing the nozzle throat ratio (A/A inlet capture area) from curve **1202** to curve **1205** in combination with radially oriented step **1203** which causes the free jet to separate from the diffuser surface and the combustion chamber. The flame holders **810** have no function.

FIGS. **12** and **12A** also indicate that the diameter of the cylindrical inlet **802** changes as a function of ramjet mode (see curve **1203**), and also cylindrical inlet **802** changes as a function of scramjet mode (see curve **1203A**). FIG. **12A** indicates that the inlet contraction ratio (A inlet capture area/A inlet cylinder) increases as flight Mach number increases in the ramjet mode up to about flight Mach number 6.0. Further, FIG. **12A** indicates that the inlet contraction ratio increases as flight Mach number increases in the scramjet mode up to about flight Mach number 12.0. FIG. **12** reference numerals **1203**, **1203A** represent the inverse of this data, in other words, the inlet throat diameter ratios (A inlet cylinder/A capture area) are the inverse of the previously defined contraction ratio.

As a general rule the nozzle throat **1202** and the inlet throat **1203** decrease with increasing flight Mach number in ramjet mode. Similarly, as a general rule the geometric/nozzle throat **1205** and the inlet throat **1203A** decrease with increasing flight Mach number in scramjet mode.

Cycle analysis was performed over the flight Mach number range of 2.5 to 12 at a dynamic pressure of 1500 psfa in order to establish the variable geometry requirements for the inlet area and nozzle throat area. For supersonic combustion cases, a constant-pressure combustion process was assumed with ethylene fuel entering at sonic velocity, parallel to the propulsion axis at the diffuser exit static pressure and 10000 R.

FIG. **12** presents the variation of inlet and nozzle throat areas with flight Mach number for various operating modes.

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Of primary interest is the large variation in nozzle throat area required in the low flight Mach number range. The dual-mode ramjet's thermal throat area must vary by a factor of 4.5 from Mach 2.5 to 5. The required throat area variation for the conventional ramjet is slightly less over the same range. The thermally-choked cases require a larger throat area at a given flight Mach number because of the greater total pressure loss associated with the transonic combustion process. In the dual-mode engine, the axial location of combustion in a diverging flow path is varied. The fuel distribution and flame-holding mechanisms used for axial modulation of the heat release must not interfere with scramjet-mode operation. These are the fundamental issues associated with extension of the dual-mode to low Mach number flight. Also shown in FIG. 12 is the inlet throat area variation representative of the contraction ratio. Finally, the combustor-exit area variation as a result of constant-pressure supersonic combustion is shown in FIG. 12, and represents the free jet combustor nozzle throat area design values.

The area ratio due to combustion of the propulsive stream decreases with flight Mach number as the incoming energy increases. A factor of 2.5 reduction in nozzle throat area is required between Mach 5 and 12. For all modes of operation, the required variations in throat area shown are a function of the inlet mass capture and pressure recovery characteristics assumed, and while representative for the purposes herein, could be reduced by integration, or other inlet design that results in greater spillage and higher recovery at the lower end of the flight Mach number range. Nozzle throat area variation requirements could also be relieved by a reduction in fuel-air ratio at the lower flight Mach numbers at the expense of net thrust. Obviously, limiting the flight Mach number range would also diminish the variable geometry requirements.

FIG. 12B is a control system 1200B for positioning the variable (geometric) nozzle throat 807. FIG. 12B illustrates desired 1206 ramjet mode (A nozzle/A inlet capture area) ratios switched into a controller 1210 when in the ramjet mode. Similarly, FIG. 12B illustrates desired 1208 scramjet mode (A nozzle/A inlet capture area) ratios switched into controller 1210 when in the scramjet mode. Controller 1210, based on any differences between desired and actual (A nozzle/A inlet capture area), outputs corrective action to the nozzle positioner 1212 which then positions 1214 the variable geometric nozzle throat. A nozzle positioner sensor 1216 in combination with interconnecting lines 1215, 1217 communicate the actual (A nozzle/A inlet capture area) signal to controller 1210 for comparison to the desired (A nozzle/A inlet capture area) pursuant to curve or algorithm 1202, 1204 and 1205.

FIG. 8B is a quarter-sectional schematic view 800B of the dual-mode combustor 899 of FIG. 8 in the ramjet mode. Supersonic compression 841 occurs in the inlet contraction section 801 leading to the cylindrical inlet passageway 802. Arrow 842 indicates fuel injected perpendicularly to the variable diameter inlet cylindrical passageway/section 802. Multimode fuel injector 842I injects fuel radially into passageway 802. Reference numeral 844 illustrates a region of subsonic diffusion and fuel mixing and reference numeral 845 illustrates a region of subsonic combustion. Reference numeral 846 illustrates contraction to a choked throat 807 and reference numeral 847 illustrates expansion and exhaust.

FIG. 8C is an enlargement 800C of a portion of FIG. 8B illustrating, diagrammatically, the radial step 803 between

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the inlet 802 cylinder and the subsonic diffuser 804. FIG. 8C also illustrates the fuel injector 842I and the injection of fuel 842.

One of the important benefits of the dual-mode combustor 899, however, is that the combustion chamber 805 can be used for robust, subsonic combustion at low flight Mach numbers. Operation as a subsonic combustion ramjet (ramjet mode) is illustrated in FIGS. 8, 8A and 8B. Fuel injection can be accomplished with a single array of injectors upstream in the inlet section 802. Ignition and flame-holding 810 can be accomplished with an in-stream device as shown in FIGS. 8 and 9.

FIGS. 8, 8A and 8B illustrate the subsonic combustion ramjet mode. At the desired flight condition, transition to free jet mode is effected by increasing the nozzle throat 807 area suddenly and inducing separation at the radial step 803 located at the diffuser inlet. The flame-holding array 810 does not extend across the subsonic diffuser 804. In particular, the flame-holding array includes an aperture 850 therein which accommodates passage of the free jet therethrough in the scramjet mode. The subsonic diffuser section, sometimes referred to herein as the subsonic diffuser 804, satisfies the requirements of operation as a diffuser in ramjet mode, and separated operation in free-jet mode.

In free-jet mode (scramjet mode) the propulsive stream re-joins the nozzle throat section, D1, with a minimum of disruption. The combustion chamber pressure equilibrates to near that of the diffuser exit, and will depend on many factors such as the nozzle throat area, A, the rate of fuel entrainment, and the aerodynamics of the re-circulation region. Overall heat load to the combustion chamber walls depends on the temperature in the recirculation region, and the competing effects of low velocity and increased surface area.

FIG. 10 is a perspective of the dual-mode combustor 1000 employing rectangular geometry. FIG. 10 illustrates inlet contraction section 1000, inlet minimum area 1002, subsonic diffuser section 1004, combustion chamber 1005, nozzle contraction section 1006, variable nozzle throat at the joining point of the contraction section 1006 and the expansion section 1007. Step 1003 and the expansion section 1008 are illustrated in FIG. 10. All components of the dual-mode combustor 1000 can vary dimensionally. In general the various components in FIG. 10 are rectangularly shaped. In this example, the nozzle throat would be rectangular and would be adjustable.

FIG. 11 is a quarter-sectional diagrammatic view 1100 of the dual mode combustor 899 in the scramjet mode for flight Mach number 8 illustrating a radial step 1121A, a hinged diffuser section 1122, a hinged combustion section 1123, a hinged contraction section 1124, a hinged nozzle throat/arc section 1125 and a hinged expansion section 1126. FIG. 11A provides dimensional information 1100A relating to FIG. 11 including the radius of the engine at different stages thereof and the axial position of different stages thereof. Reference numeral 1101 represents station 1 (end of cylindrical inflow section), reference numeral 1102 represents the beginning of cylindrical combustion chamber, reference numeral 1107 represents station 7 (end of cylindrical combustion chamber), reference numeral 1108 represents station 8 (nozzle throat), reference numeral 1121 represents the cylindrical inflow chamber, reference numeral 1121A represents the hinge and aft facing step, reference numeral 1122 represents the diffuser section, reference numerals 1122A, 1123A, 1127, 1128 represent hinges, reference numeral 1123 represents the combustion chamber, reference numeral 1124 represents the contraction section, reference numeral 1125

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represents the arc section, reference numeral **1126** represents exhaust section, reference numeral **1129** represents the termination of the exhaust section, reference numeral **1180** represents station zero (air inlet from air inlet contraction device), reference numeral **1180A** represents the multi-mode fuel injectors, and reference numeral **1181** indicates arrows of incoming air.

Also, hinges, H, indicate herein that the geometry of the dual-mode combustor may change around these points between component sections thereof to accommodate flight conditions. Reference numerals **1127** and **1128** signify the interconnection of the arc section **1125** to the contraction section and the expansion section, respectively. In reviewing FIG. **11** tangency is maintained and required in all examples between the arc sections and the contraction and expansion sections. This means that the hinges are the equivalent of sliding joints. Specifically, although joints **1127**, **1128** are illustrated diagrammatically as hinges, in fact these diagrammatic “hinges” are limited in their movement such that tangency between the contraction section and the arc section is maintained and the arc section may not bend back or extend such that a line coincident with the contraction section would intersect with the arc section **1125**. Similarly, the hinges illustrated in FIGS. **13-16**, inclusive, may be considered as sliding joints.

Still referring to FIG. **11**, the hinges diagrammatically indicate that the geometry of the engine changes pursuant to the flight Mach number conditions. Now referring to FIG. **12A**, as a general rule the geometric/nozzle throat **1202** and the inlet throat **1203** decrease with increasing flight Mach number in ramjet mode. See FIG. **12**. Similarly, as a general rule the geometric/nozzle throat **1205** and the inlet throat **1203A** decrease with increasing flight Mach number in scramjet mode. The axi-symmetric geometry used for the analysis consists of the fixed-length, hinged panels and cylindrical sections is shown in FIG. **11**. The fixed-length cylindrical inlet section diameter varies with flight Mach number to match the contraction ratio schedule given in FIG. **12A** with an allowance for fuel injection. A small radial step was placed at station **1** to facilitate flow separation. Generally the radial step is one-tenth the radius of the inlet cylinder. The cylindrical combustor section is sized to accommodate ramjet combustion for the Mach 2.5 flight condition. The nozzle throat is formed by a circular arc of radius equal to one-half that of the inlet capture area. As the required throat area varies with flight condition, the nozzle throat arc length varies such that the contraction and expansion panels maintain tangency. The expansion panel trailing edge is maintained at a fixed radius, giving an exit area equal to twice the inlet capture area. Coordinates for the Mach 8 geometry shown in FIG. **11** are given in FIG. **11A**. Ethylene fuel enters axially at station **1** (**1101**) through injectors **1180A** as illustrated in FIG. **11**.

FIG. **11B** is a view of a receiving joint forming the nozzle throat. Reference numeral **1124B** signifies a nozzle contraction section having a receiving joint **1125R**. Reference numeral **1126B** signifies a nozzle expansion section having a receiving joint **1126R**-receiving. Arc section **1125B** slidably resides within joints/openings **1125R**, **1126R** such that the rotation of the nozzle contraction section **1124B** and/or the rotation of the nozzle expansion section **1126R** moves the nozzle throat **1108** while maintaining a tangential relationship between the sections **1124B**, **1126B** and the arc section **1125B**.

FIG. **13A** is a generalized quarter-sectional diagrammatic view **1300A** of the flight Mach number 2.5 ramjet. FIG. **13B** is a generalized quarter-sectional diagrammatic view **1300B**

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of the flight Mach number 3.0 ramjet. FIG. **13C** is a generalized quarter-sectional diagrammatic view **1300C** of the flight Mach number 4.0 ramjet.

All numerical values in FIGS. **13A-16C**, inclusive, are in inches with the radius being indicated on the ordinate (“y”) axis and the axial length indicated on the abscissa (“x”) axis. Also, hinges, H, indicate herein that the geometry of the dual-mode combustor may change around these pivot points between component sections thereof to accommodate flight conditions. Reference numerals **H1** and **H2** signify the interconnection of the arc section to the contraction section and the expansion section, respectively. In reviewing FIGS. **13A-16C**, tangency is maintained and required in all examples between the arc sections and the contraction and expansion sections.

The reference numerals used in FIGS. **13A**, **13B** and **13C** are set forth below. Reference numerals **1301I**, **1311I**, **1321I** represent the respective inlet sections illustrated in FIGS. **13A**, **13B** and **13C**, respectively. Reference numerals **1301A**, **1311A**, **1321A** represent the arc sections illustrated in FIGS. **13A**, **13B** and **13C**, respectively. Reference numerals **1301N**, **1311N**, **1321N** represent the variable nozzle throat sections illustrated in FIGS. **13A**, **13B** and **13C**, respectively. A review of FIGS. **13A**, **13B** and **13C**, respectively, yields the conclusion that the inlet diametrical section, which is cylindrical, is decreasing in diameter as the flight Mach number is increasing from 2.5 to 4.0 in the ramjet mode while the nozzle throat radius is decreasing with increased flight Mach number. Tangency is maintained in all examples of FIGS. **13A**, **13B** and **13C** between the arc sections and the contraction and expansion sections.

FIG. **14A** is a generalized quarter-sectional diagrammatic view **1400A** of the flight Mach number 5.0 ramjet. FIG. **14B** is a generalized quarter-sectional diagrammatic view **1400B** of the flight Mach number 5.0 scramjet. Reference numerals **1401I**, **1411I** represent the respective inlet sections illustrated in FIGS. **14A** and **14B**, respectively. Reference numerals **1401A**, **1411A** represent the arc sections illustrated in FIGS. **14A** and **14B**, respectively. Reference numerals **1401N**, **1411N** represent the variable nozzle throat sections illustrated in FIGS. **14A** and **14B**, respectively. A review of FIGS. **14A** and **14B**, respectively, yields the conclusion that the inlet diametrical section, which is cylindrical, is slightly increasing in diameter as the engine is transitioning from ramjet flight Mach number 5 to scramjet flight Mach number 5 while the nozzle throat radius is substantially increasing while transitioning from ramjet flight Mach number 5 to scramjet flight Mach number 5. Tangency is maintained in all examples of FIGS. **14A** and **14B** between the arc sections and the contraction and expansion sections.

FIG. **15A** is a generalized quarter-sectional diagrammatic view **1500A** of the flight Mach number 6.0 ramjet. FIG. **15B** is a generalized quarter-sectional diagrammatic view **1500B** of the flight Mach number 6.0 scramjet. Reference numerals **1501I**, **1511I** represent the respective inlet sections illustrated in FIGS. **15A** and **15B**, respectively. Reference numerals **1501A**, **1511A** represent the arc sections illustrated in FIGS. **15A** and **15B**, respectively. Reference numerals **1501N**, **1511N** represent the variable nozzle throat sections illustrated in FIGS. **15A** and **15B**, respectively. A review of FIGS. **15A** and **15B**, respectively, yields the conclusion that the inlet diametrical section, which is cylindrical, is slightly increasing in diameter as the engine is transitioning from ramjet flight Mach number 6 to scramjet flight Mach number 6 while the nozzle throat radius is substantially increasing while transitioning from ramjet flight Mach number 6.0 to scramjet flight Mach number 6.0. Tangency is maintained in

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all examples of FIGS. 15A and 15B between the arc sections and the contraction and expansion sections.

FIG. 16A is a generalized quarter-sectional diagrammatic view 1600A of the flight Mach number 8.0 scramjet. FIG. 16B is a generalized quarter-sectional diagrammatic view 1600B of the flight Mach number 10.0 scramjet. FIG. 16C is a generalized quarter-sectional diagrammatic view 1600C of the flight Mach number 12.0 scramjet. Reference numerals 1601I, 1611I, 1621I represent the respective inlet sections illustrated in FIGS. 16A, 16B and 16C, respectively. Reference numerals 1601A, 1611A, 1621A represent the arc sections illustrated in FIGS. 16A, 16B and 16C, respectively. Reference numerals 1601N, 1611N, 1621N represent the variable nozzle throat sections illustrated in FIGS. 16A, 16B and 16C, respectively. A review of FIGS. 16A, 16B and 16C, respectively, yields the conclusion that the inlet diametrical section, which is cylindrical, is slightly decreasing in diameter as the flight Mach number is increasing from 8.0 to 10.0 in the scramjet mode while the nozzle throat radius is moderately decreasing with increased flight Mach number. Tangency is maintained in all examples of FIGS. 16A, 16B and 16C between the contraction and expansion sections.

Contours of static pressure ratio for flight Mach numbers 5, 8 and 12 in the scramjet mode flight conditions appear in FIGS. 17A, 17B, and 17C. FIG. 17A is an illustration of the pressure contours 1700A within the engine for the flight Mach number 5.0 scramjet. FIG. 17B is an illustration of the pressure contours 1700B within the engine for the flight Mach number 8.0 scramjet. FIG. 17C is an illustration of the pressure contours 1700C within the engine for the flight Mach number 12.0 scramjet.

Referring to FIG. 17A, pressure ratio contours, P/P_{inlet} , for the flight Mach number 5.0 scramjet are illustrated and pressure ratio, P/P_{inlet} , 1701, has a magnitude of about 1.04 and is located generally in the recirculation zone, forward portion of the combustion chamber. Reference numeral 1731 is a stagnation streamline. When viewing FIG. 17A, everything leftwardly of stagnation streamline 1731 is in the recirculation zone. Reference numeral 1731A represents a free jet streamline.

Referring to FIG. 17B, pressure ratio, P/P_{inlet} , 1711, for the flight Mach number 8.0 scramjet, pressure ratio has a magnitude of about 1.32 and is located generally in the recirculation zone of the forward portion of the combustion chamber. When viewing FIG. 17B, everything leftwardly of stagnation streamline 1732 is in the recirculation zone. Reference numeral 1732A represents a free jet streamline.

Referring to FIG. 17C, pressure ratio, P/P_{inlet} , 1712, for the flight Mach number 12.0 has a magnitude of about 1.18 and is located generally in the recirculation zone of the forward portion of the combustion chamber. When viewing FIG. 17C, everything leftwardly of stagnation streamline 1733 is in the recirculation zone. Reference numeral 1733A represents a free jet streamline.

Reviewing FIG. 17, the recirculation zone pressure ratios increase from scramjet flight Mach number 5 to 8 and then decrease from between flight Mach number 8 to 12.

Contours of Mach number for flight Mach numbers 5, 8 and 12 in the scramjet mode flight conditions appear in FIGS. 18A, 18B, and 18C. All three cases for flight Mach numbers 5, 8 and 12 exhibit periodic wave structure in the free-jet, and an overall increase in cross-sectional area due to combustion as the jet traverses the combustion chamber. In all cases the free jet rejoins the nozzle throat contour and expands to the exit area. The free-jet drives a primary recirculation zone in the combustion chamber, the center of

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which moves aft with increasing flight Mach number. Streamlines in the combustion chamber define the recirculation zone. In the inlet section, and continuing in a conical non-influence region of the free-jet, supersonic combustion elevates the pressure to a level higher than that of the reference pressure at the inflow plane. The highest pressure occurs on the axis, followed by an expansion initiated at the jet boundary. In the Mach 8 and 12 cases, the recirculation zone equilibrates to the pressure at the radial step and the bounding streamline issues axially with little initial deflection. In the Mach 5 case, the recirculation zone equilibrates to a lower pressure, causing an initial expansion of the free-jet at the step. All cases show a subsequent divergence of streamlines required to accommodate the continuing supersonic combustion process while matching combustion chamber pressure. This "entry interaction" initiates the repetitive streamline structure characteristic of an under-expanded jet. The severity of the entry interaction depends on the initial rate of mixing and combustion in the free-jet, and its initial pressure with respect to the recirculation zone. The wavelength and shock losses associated with the streamline structure depend on the entry interaction. At the combustor exit, the Mach 5 case approaches a sonic condition, and its wave structure disappears. Streamlines in the Mach 8 case appear to be approximately in phase with the throat geometry, and the streamlines merge smoothly into the minimum area. The Mach 12 case however, exhibits an "exit interaction" as streamlines are forced to converge, resulting in a strong shock wave on the axis. This interaction could obviously be eliminated by reducing the wavelength of the shock structure or moving the throat, but of most benefit from a propulsion standpoint would be to eliminate the periodic streamline structure altogether by mitigating the entry interaction.

FIG. 18A is an illustration 1800A of the Mach number contours within the engine for the flight Mach number 5.0 scramjet. FIG. 18B is an illustration 1800B of the Mach number contours within the engine for the flight Mach number 8.0 scramjet. FIG. 18C is an illustration 1800C of the Mach number contours within the engine for the flight Mach number 12.0 scramjet. Referring to FIG. 18A, reference numeral 1801 indicates a magnitude of about Mach 0.0 located in the recirculation zone of the forward portion of the combustion chamber.

Referring to FIG. 18B, reference numeral 1810 indicates a magnitude of about Mach 0.0 located in the recirculation zone in the middle of the combustion chamber. Referring to FIG. 18C, reference numeral 1821 represents a magnitude of about Mach 0.0 located in the recirculation zone of the aft portion of the combustion chamber.

FIG. 19A is an illustration of the static temperature contours 1900A within the engine for the flight Mach number 5.0 scramjet. FIG. 19B is an illustration of the static temperature contours 1900B within the engine for the flight Mach number 8.0 scramjet. FIG. 19C is an illustration of the static temperature contours 1900C within the engine for the flight Mach number 12.0 scramjet.

Referring to FIG. 19A, reference numeral 1901 indicates a temperature of about 3500° R and reference numeral 1903 indicates a temperature of about 5000° R. Referring to FIG. 19B, reference numeral 1906 indicates a temperature of about 6000° R. Referring to FIG. 19C, reference numeral 1910 indicates a temperature of about 9000° R.

Temperature contours appear in FIGS. 19A, 19B and 19C. The effects of combustion are apparent in the individual shear layers. The Mach 5 case shows a degree of stratification that persists into the nozzle throat. The recirculation

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zone equilibrates to greater than 90% of the ethylene-air theoretical value in the Mach 8 and 12 cases, but is significantly cooler in the Mach 5 case. This is likely due to the two-injector arrangement used in the Mach 5 case, and suggests that the recirculation zone temperature and combustor heat load depend on the fuel injection method, and could be reduced in future design iterations. Exit interaction in the Mach 12 case may also contribute to elevated temperature in the recirculation zone.

In order to make a quantitative assessment of the losses in the free-jet combustion process, and their effect on net thrust, mass-averaged axial distributions of pressure, temperature, and velocity were obtained during the analysis. The combustor friction coefficient thus represents the momentum loss associated with the recirculation zone and shock structure in the free-jet. The ideal net thrust per unit airflow is illustrated in FIG. 20.

FIG. 20 illustrates the ideal net thrust per unit airflow based on use of different computational methods/tools. FIG. 20 illustrates ideal net thrust per unit of airflow against flight Mach numbers for a conventional ramjet, thermally-choked ramjet and a scramjet. Reference numeral 2001 represents the ideal net thrust for scramjet mode operation. Reference numeral 2003 represents the ideal net thrust for the thermally choked operation such as in Curran et al. Reference numeral 2002 represents the ideal net thrust for the ramjet disclosed herein. FIG. 20 illustrates a comparison of a thermally choked ramjet to the dual-mode ramjet disclosed herein. The subsonic combustion ramjet disclosed herein is 6-8% more efficient than the thermally-choked or "dual-mode" ramjet as a consequence of lower combustion Mach number. Of greater significance than higher performance however, is the practicality of fuel distribution and flameholding in the conventional ram burner.

FIG. 21 illustrates the mass-averaged static pressure distributions 2100 with the pressure at the nozzle throat station denoted by symbols (supersonic combustor exit) for various flight conditions, to with, scramjet flight Mach numbers 5, 8 and 12. Reference numeral 2101 represents Mach 5 pressure ratio data, reference numeral 2102 represents Mach 8 pressure ratio data, and reference numeral 2103 represents Mach 12 pressure ratio data. Compression due to mixing and combustion in the cylindrical inlet section from station zero to 0.36 feet is evident, as is the subsequent expansion and periodic streamline structure. As the free-jet traverses the combustion chamber, the mean pressure is generally above the inflow value, consistent with the elevated recirculation zone pressures. The Mach 5 pressure distribution shows a damped character as combustion drives the free-jet toward a sonic condition. Of interest is the phase shift and elevated amplitude of the last peak in the Mach 12 case consistent with the exit interaction seen in the pressure contours. Note that the combustor exit pressure (at the minimum area) used for cycle analysis of the Mach 8 and 12 solutions is significantly higher than the inflow, and would cause a discrepancy with cycle analysis assuming combustion at constant pressure.

FIG. 21A illustrates the mass-averaged axial velocity ratio (V/V_{inlet}) distributions 2100A for various flight conditions, to with, scramjet flight Mach numbers 5, 8 and 12. Reference numeral 2111 represents Mach 5 velocity ratio data, reference numeral 2112 represents Mach 8 velocity ratio data, and reference numeral 2113 represents Mach 12 velocity ratio data. A marked reduction in velocity occurs upstream of the throat station for the Mach 8 and 12 cases, and is more gradual for the Mach 5 case, consistent with the pressure distributions. The loss coefficients used to match

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the combustor exit velocities are listed in the FIG. 21A. Shock and viscous losses are represented in these values, and an estimate of their relative contributions to the total is not determined. Shock losses arise from the entry and exit interactions discussed above, and may be reduced by better tailoring of the combustion process, and optimization of the combustion chamber geometry. The viscous loss arises from the momentum required to drive the recirculating flow in the combustion chamber, which presumably is a function of the combustion chamber volume and wetted area. These are determined by the cross-sectional area required at the minimum ramjet Mach number, subsonic diffuser length requirements, and the free jet length required for supersonic mixing and combustion.

FIG. 21B illustrates the mass-averaged temperature distributions 2100B for scramjet mode flight Mach numbers 5, 8 and 12. Reference numeral 2121 indicate Mach 5 temperature data as a function axial position, reference numeral 2122 indicate Mach 8 temperature data as a function axial position, and reference numeral 2123 represents Mach 12 temperature data as a function of axial position. Temperatures increase with increasing Mach flight numbers.

FIG. 23A illustrates the ethylene mass fraction 2300A for flight Mach numbers 5, 8 and 12 versus axial position. Reference numeral 2305 signifies the flight Mach number 5, reference numeral 2306 signifies the flight Mach number 8, and reference numeral 2307 signifies the flight Mach number 12.

Calculations at various nozzle throat areas were performed in order to evaluate the effect on recirculation zone pressure, entry and exit interactions, and performance at the flight Mach number 8 as illustrated in FIGS. 11 and 16A. FIGS. 22A, 22B, 22C and 22D illustrate static pressure contours for throat areas equal to 110%, 100%, 90% and 80% of the design value. FIG. 17B and FIG. 22B are identical but different data is presented and discussed in connection with each drawing figure.

FIG. 22A illustrates the static pressure ratio 2200A for scramjet mode flight Mach number 8 with the variable nozzle throat positioned at 110% of the design operating point. Reference numeral 2201 indicates a stagnation streamline and reference numeral 2202 indicates the pressure ratio of 0.95 located in recirculation zone of the combustion chamber (110% nozzle throat ratio). When viewing FIG. 22A, everything to the left of stagnation streamline 2201 is in the recirculation zone. Reference numeral 2221T is the nozzle throat location (110% nozzle throat area ratio).

FIG. 22B illustrates the static pressure ratio 2200B for scramjet mode flight Mach number 8 with the variable nozzle throat positioned at 100% of the design operating point. Reference numeral 2203 represents a stagnation streamline and reference numeral 2204 indicates a pressure ratio of 1.32 located in the recirculation zone of combustion chamber (100% nozzle throat ratio). When viewing FIG. 22B, everything to the left of stagnation streamline 2203 is in the recirculation zone. Reference numeral 2223T is the nozzle throat location (100% nozzle throat ratio).

FIG. 22C illustrates the static pressure ratio 2200C for scramjet mode flight Mach number 8 with the variable nozzle throat positioned at 90% of the design operating point. Reference numeral 2205 represents a stagnation streamline and reference numeral 2206 is the pressure ratio of 1.60 located in recirculation zone of combustion chamber (90% nozzle throat ratio). When viewing FIG. 22C, everything to the left and above the stagnation streamline 2205 is

in the recirculation zone. Reference numeral **2225T** is the nozzle throat location (90% nozzle throat ratio).

FIG. **22D** illustrates the static pressure ratio **2200D** for scramjet mode flight Mach number 8 with the variable nozzle throat positioned at 80% of the design operating point. Reference numeral **2207** represents the stagnation streamline and reference numeral **2208** represents the pressure ratio of 1.87 located in recirculation zone of combustion chamber (80% nozzle throat ratio). When viewing FIG. **22D**, everything to the left and above stagnation streamline **2207** is in the recirculation zone. Reference numeral **2227T** is the nozzle throat location (80% nozzle throat ratio).

As throat area is reduced, combustion chamber pressure increases, and the period of the streamline structure decreases. As expected, combustion in the inlet section, and a short distance downstream is not affected. Beyond this however, increased pressure increases the rate of combustion, reinforcing the tendency toward shorter wavelengths. Reference numerals **2201**, **2203**, **2205** and **2207** represent the streamlines and streamline **2207** (variable nozzle throat at 80% of design value) has a shorter wavelength than streamline **2201** (variable nozzle throat at 110%) or streamline **2203** (variable nozzle throat at 100%). Further, the pressure increase in the combustion chambers is viewed in FIGS. **22A**, **22B**, **22C** and **22D** as the variable nozzle's area is reduced. Referring back now to FIGS. **22A-D**, it is evident that the free-jet entry conditions range from under-expanded at 110% throat area to over-expanded at 80%, but the streamline structure is never eliminated due to the rapidity of combustion and divergence of streamlines in the inlet region. The severity of the exit interaction depends on synchronization of the streamline structure with the throat geometry. The streamline **2203** associated with the variable nozzle throat at 100% of the design case appears to be in phase and exhibits almost no exit interaction with the nozzle throat. Reference numeral **2223T** represents the variable nozzle throat for the 100% example. Reference numerals **2221T**, **2225T** and **2207T** represent the throats in the examples where the variable nozzle throat is 110%, 90% and 80%, respectively. Interference with the throat is greatest for the 80 and 110% cases which show the strongest interactions.

FIG. **23** illustrates the effect of nozzle throat area variation **2300** for scramjet mode flight Mach number 8 on the rate of ethylene fuel depletion. Reference numeral **2301** signifies the effect of throat area variation on ethylene mass fraction (110% nozzle throat ratio), reference numeral **2302** signifies the effect of throat area variation on ethylene mass fraction (100% nozzle throat ratio), reference numeral **2303** signifies the effect of throat area variation on ethylene mass fraction (90% nozzle throat ratio), and reference numeral **2304** signifies the effect of throat area variation on ethylene mass fraction (80% nozzle throat ratio).

FIG. **24** illustrates the effect of nozzle throat area variation on mass-averaged static pressure distribution **2400** for scramjet mode flight Mach number 8. Reference numeral **2401** signifies the effect of throat area variation on mass averaged static pressure distribution for the flight Mach number 8 (110% nozzle throat ratio), reference numeral **2402** signifies the effect of throat area variation on mass averaged static pressure distribution for the flight Mach number 8 (100% nozzle throat ratio), reference numeral **2403** signifies the effect of throat area variation on mass averaged static pressure distribution for the flight Mach number 8 (90% nozzle throat ratio), and reference numeral **2404** signifies the effect of throat area variation on mass

averaged static pressure distribution for the flight Mach number 8 (80% nozzle throat ratio).

Mass-averaged pressure distributions for scramjet mode flight Mach number 8 illustrated in FIG. **24** also show that as throat area is reduced, the initial pressure rise increases, the period of the streamline structure decreases, and the mean is approximately equal to the recirculation zone pressure. Peak-to-peak amplitude is roughly the same for all cases. Note that for the 100% case, the waveform merges smoothly with the nozzle expansion. The designation **A8** in FIG. **24** refers to FIG. **11**, station **8**, reference numeral **1108**. The 110% case shows a slight slope discontinuity just prior to the throat station and the 80 and 90% cases show out-of-phase features at the throat, consistent with the interactions seen in the pressure contours.

The effect of throat area variation was to change the combustion chamber pressure and the period of the streamline structure without significantly altering its amplitude. The amplitude of the primary streamline structure is, therefore, most likely dependent on the initial rate of combustion. The exit interaction was affected by the phasing of the shock structure and was nearly eliminated in the 100% throat area case. The adiabatic wall temperature and the gas temperature in the recirculation zone were not significantly affected by throat area variation.

FIG. **25** illustrates **2500** the ideal net thrust per unit of airflow plotted against combustor exit pressure ratio and nozzle throat area variation for scramjet mode flight Mach number 8. The ideal net thrust per unit airflow for the example of scramjet flight Mach number 8 for variable nozzle throat opening ratios (80%, 90%, 100% and 110%) is plotted **2501** versus the mass-averaged combustor exit pressure ratio in FIG. **25**. Reference numeral **2502** represents the ideal net thrust per unit airflow with a Cf of 0.0025. Friction loss coefficients required to match the exit velocities are also listed with the throat area for each point. The 90% variable nozzle throat case exhibits the least momentum loss, the 110% case the greatest, and despite the entry and exit interactions seen in pressure contours for the 80% case, its loss coefficient is slightly less than the 100% case which showed little interaction. This relative insensitivity and lack of correlation of loss coefficient to throat area is not unexpected however, since the amplitude of the basic streamline structure, and presumably the viscous loss component were not significantly affected. Cycle analysis results at the corresponding pressure ratios and with nominal momentum loss are also plotted for reference and to show the basic sensitivity of scramjet net thrust to combustor pressure ratio.

REFERENCE NUMERALS

Reference numerals **10-86** pertain to the prior art.

- 10**—aircraft
- 12**—ramjet combustion engine
- 14**—inlet scoop
- 16**—exhaust outlet
- 17, 18, 19**—walls
- 20**—fourth wall
- 21**—converging inlet cowl passage
- 22**—diverging supersonic combustion section
- 24**—substantially uniform cross section subsonic combustion section
- 26**—exit nozzle
- 27**—pilot zone recesses
- 28**—fuel pump
- 30**—fuel control system
- 32**—plurality of nozzles

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34—fuel control system
 36—plurality of nozzles
 40—central body
 42—elongated inlet spike
 43—flameholders
 44—exhaust plug
 46—annular member
 47, 48—struts
 49—fuel pump
 50—subsonic combustion chamber
 51—fuel control
 52—nozzles 52 in the struts 47
 55—nozzles supplied from fuel ducts
 56—fuel ducts
 58—recesses
 60—supersonic combustion chamber
 61—fuel control
 62, 64—nozzles
 65—ducts
 70, 72—pumps
 74, 75—nozzles
 76, 78—fuel control system
 80—supersonic combustion chamber
 82—subsonic chamber
 86—recess pilot zones
 600—cross-sectional view of a prior art dual mode super-
 sonic ramjet engine operating in the scramjet mode
 601—fuel injection nozzle
 602—inlet contraction section
 603—diverging supersonic combustion section
 604—exit nozzle
 605—fuel-air mixture
 606, 606A, 880—incoming air being compressed
 607, 607A, 881—exiting combustion gases
 608—interior wall of engine
 700—cross-sectional view of a prior art dual mode super-
 sonic ramjet engine operating in the thermally-choked
 ramjet mode
 701—shock train to subsonic ramjet mode
 702—beginning of shock train to subsonic ramjet mode
 703—fuel injector
 704—fuel injector
 Reference numerals 800 and above pertain to the dis-
 closed and claimed invention.
 800—perspective view of dual-mode combustor operat-
 ing in the ramjet mode
 800A—cross-sectional schematic view of the dual-mode
 combustor operating in the ramjet mode
 800B—quarter sectional schematic view of the dual-
 mode combustor operating in the ramjet mode
 800C—enlarged portion of FIG. 8A illustrating the radial
 step and the multimode fuel injector
 801—inlet contraction section
 802—inlet minimum area, variable diameter inlet cylin-
 drical passageway/section
 803—radial step
 804—subsonic diffuser section
 805—combustion chamber
 806—nozzle contraction section
 807—variable nozzle throat at the joining point of the
 contraction section 806 and the expansion section
 808 in the ramjet mode or the scramjet mode
 808—nozzle expansion section
 810—ramjet mode flame holder
 812—beginning of radial step 803
 812A—end of radial step 803

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830—terminal shock waves, position controlled by algo-
 rithm governing nozzle throat position
 841—supersonic compression
 842—arrow indicating fuel injected
 842I—multimode fuel injector
 844—subsonic diffusion and fuel mixing
 845—subsonic combustion
 845A—supersonic combustion
 846—contraction to choked throat
 847, 847A—expansion
 850—aperture in flame holder 810 for the passage of the
 free jet
 872—heat release
 899—dual-mode combustor
 900—perspective view of dual-mode combustor operat-
 ing in the scramjet mode
 900A—cross-sectional schematic view of the dual-mode
 combustor operating in the scramjet mode
 900B—quarter sectional schematic view of the dual-
 mode combustor operating in the scramjet mode
 900C—cross-sectional perspective view of the diffuser
 illustrating the array of flame holders 810 and a central
 aperture 850 within the array of flame holders 810
 943—free-jet in the scramjet mode
 943A—supersonic free jet boundary wherein the pressure
 is approximately equal with that of the recirculation
 zone
 944—recirculation zone
 972—heat release
 1000—perspective view of a dual-mode combustor using
 different geometry
 1001—inlet contraction section
 1002—inlet minimum area
 1003—step
 1004—subsonic diffuser section
 1005—combustion chamber
 1006—nozzle contraction section
 1007—variable nozzle throat at the joining point of the
 contraction section 1006 and the expansion section
 1008
 1008—expansion section
 1100—quarter sectional view of the dual-mode combus-
 tor in the scramjet mode for flight Mach number 8
 1100A—dimensional information for the quarter sec-
 tional view of the dual-mode combustor in the scramjet
 mode for flight Mach number 8
 1100B—view of receiving joint forming the nozzle throat
 1101—station 1, end of cylindrical inflow section
 1102—station 2, beginning of cylindrical combustion
 chamber
 1107—station 7, end of cylindrical combustion chamber
 1108—station 8, nozzle throat
 1121—cylindrical inflow chamber
 1121A—hinge and aft facing step
 1122—diffuser section
 1122A, 1123A, 1127, 1128—hinge, sliding joint
 1123—combustion chamber
 1124—contraction section
 1125—arc section
 1126—expansion section
 1124B—nozzle contraction section
 1126B—nozzle expansion section
 1126R—receiving joint
 1125B—arc section
 1125R—receiving joint
 1129—termination of expansion section

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1180—station zero, station i, air inlet from air inlet contraction device
 1180A—multi-mode fuel injectors
 1181—arrows representing incoming air
 1200—illustration of flight Mach number versus thermal throat for prior art device, geometric/nozzle throat for dual-mode combustor of present invention in ramjet mode and in scramjet mode as a ratio of inlet capture area, and inlet throat in ramjet mode and scramjet mode as a ratio of inlet capture area
 1200A—table of flight Mach numbers versus inlet contraction ratios, A_c/A_i
 1200B—variable nozzle throat position schematic
 1201—thermal throat of prior art device
 1202—geometric/nozzle throat expressed as a ratio of nozzle throat area to inlet capture area in ramjet mode
 1203—dual mode combustor, inlet throat in ramjet mode
 1203A—dual mode combustor, inlet throat in scramjet mode
 1204—discontinuity/jump of variable nozzle throat position between the ramjet mode 1202 and the scramjet mode 1205
 1205—geometric/nozzle throat expressed as a ratio of nozzle throat area to inlet capture area in scramjet mode
 1206—desired ramjet nozzle throat position as a function of flight Mach number for the ramjet mode
 1207, 1209—switch
 1208—desired ramjet nozzle throat position as a function of flight Mach number for the scramjet mode
 1210—controller operating on the difference of desired position of the nozzle throat minus the actual position of the nozzle throat
 1211—output of controller
 1212—nozzle throat positioner
 1213—position signal
 1214—variable geometric nozzle throat
 1215, 1217—interconnecting signal transmission lines
 1216—nozzle throat position sensor
 1218—actual nozzle throat position as a function of flight Mach number
 1230—inlet contraction ratio
 1231—combustion process
 1300A—quarter-sectional schematic profile of the dual-mode combustor in the ramjet mode, flight Mach number 2.5
 1300B—quarter-sectional schematic profile of the dual-mode combustor in the ramjet mode, flight Mach number 3
 1300C—quarter-sectional schematic profile of the dual-mode combustor in the ramjet mode, flight Mach number 4
 1301A, 1311A, 1321A—arc section
 1301C, 1311C, 1321C—combustion chamber
 1301D, 1311D, 1321D—diffuser section
 1301E, 1311E, 1321E—expansion section
 1301I, 1311I, 1321I—inlet section
 1301N, 1311N, 1321N—variable nozzle throat section
 1301X, 1311X, 1321X—contraction section
 1400A—quarter-sectional schematic profile of the dual-mode combustor in the ramjet mode, flight Mach number 5
 1400B—quarter-sectional schematic profile of the dual-mode combustor in the scramjet mode, flight Mach number 5
 1401A, 1411A—arc section
 1401C, 1411C—combustion chamber
 1401D, 1411D—diffuser section

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1401E, 1411E—expansion section
 1401I, 1411I—inlet section
 1401N, 1411N—variable nozzle throat section
 1401X, 1411X—contraction section
 1500A—quarter-sectional schematic profile of the dual-mode combustor in the ramjet mode, flight Mach number 6
 1500B—quarter-sectional schematic profile of the dual-mode combustor in the scramjet mode, flight Mach number 6
 1501A, 1511A—arc section
 1501C, 1511C—combustion chamber
 1501D, 1511D—diffuser section
 1501E, 1511E—expansion section
 1501I, 1511I—inlet section
 1501N, 1511N—variable nozzle throat section
 1501X, 1511X—contraction section
 1600A—quarter-sectional schematic profile of the dual-mode combustor in the scramjet mode, flight Mach number 8
 1600B—quarter-sectional schematic profile of the dual-mode combustor in the scramjet mode, flight Mach number 10
 1600C—quarter-sectional schematic profile of the dual-mode combustor in the scramjet mode, flight Mach number 12
 1601A, 1611A, 1621A—arc section
 1601C, 1611C, 1621C—combustion chamber
 1601D, 1611D, 1621D—diffuser section
 1601E, 1611E, 1621E—expansion section
 1601I, 1611I, 1621I—inlet section
 1601N, 1611N, 1621N—variable nozzle throat section
 1601X, 1611X, 1621X—contraction section
 1700A—pressure ratio, P/P_{inlet} , for the flight Mach number 5.0
 1700B—pressure ratio, P/P_{inlet} , for the flight Mach number 8.0
 1700C—pressure ratio, P/P_{inlet} , for the flight Mach number 12.0
 1701—pressure ratio, P/P_{inlet} , about 1.04 located generally in the forward portion of the combustion chamber
 1711—pressure ratio, P/P_{inlet} , about 1.32 located generally in the forward portion of the combustion chamber
 1721—pressure ratio, P/P_{inlet} , about 1.18 located generally in the forward portion of the combustion chamber
 1731, 1732, 1733—stagnation streamline
 1731A, 1732A, 1733A—free-jet streamline
 1800A—Mach number contours for the flight Mach number 5.0
 1800B—Mach number contours for the flight Mach number 8.0
 1800C—Mach number contours for the flight Mach number 12.0
 1801—about Mach 0.0, located in the recirculation zone of the forward portion of the combustion chamber
 1810—about Mach 0.0, located in the recirculation zone in the middle of the combustion chamber
 1821—about Mach 0.0, located in the recirculation zone of the aft portion of the combustion chamber
 1900A—static temperature contours for the flight Mach number 5.0
 1900B—static temperature contours for the flight Mach number 8.0
 1900C—static temperature contours for the flight Mach number 12.0
 1901—3500° R
 1903—5000° R

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- 1906—6000° R
 1910—9000° R
 2000—ideal net thrust per unit airflow over various flight Mach numbers
 2001—scramjet mode net thrust 5
 2002—conventional, prior art, net thrust in the ramjet mode
 2003—Curran (prior art) ramjet mode net thrust
 2100—mass averaged pressure distributions for scramjet flight mach numbers 5, 8 and 12 10
 2100A—mass averaged axial velocity distributions for scramjet flight mach numbers 5, 8 and 12
 2100B—mass averaged temperature distributions for scramjet flight mach numbers 5, 8 and 12 15
 2101—Mach 5 pressure ratio data as a function of axial position
 2102—Mach 8 pressure ratio data as a function of axial position
 2103—Mach 12 pressure ratio data as a function of axial position 20
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 2112—Mach 8 velocity ratio data as a function of axial position 25
 2113—Mach 12 velocity ratio data as a function of axial position
 2121—Mach 5 temperature data as a function of axial position
 2122—Mach 8 temperature data as a function of axial position 30
 2123—Mach 12 temperature data as a function of axial position
 2200A—static pressure plot for variable area nozzle throat position at 110% of design point for the flight Mach number 8 35
 2200B—static pressure plot for variable area nozzle throat position at 100% of design point for the flight Mach number 8
 2200C—static pressure plot for variable area nozzle throat position at 90% of design point for the flight Mach number 8 40
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 2201—stagnation streamline
 2202—pressure ratio of 0.95 located in recirculation zone of combustion chamber (110% nozzle throat ratio)
 2203—stagnation streamline line
 2204—pressure ratio of 1.32 located in recirculation zone of combustion chamber (100% nozzle throat ratio) 50
 2205—stagnation streamline line
 2206—pressure ration of 1.60 located in recirculation zone of combustion chamber (90% nozzle throat ratio)
 2207—stagnation streamline line 55
 2208—pressure ratio of 1.87 located in recirculation zone of combustion chamber (80% nozzle throat ratio)
 2221T—nozzle throat location (110% nozzle throat ratio)
 2223T—nozzle throat location (100% nozzle throat ratio)
 2225T—nozzle throat location (90% nozzle throat ratio) 60
 2227T—nozzle throat location (80% nozzle throat ratio)
 2300—effect of throat area variation on ethylene mass fraction for the flight Mach number 8
 2300A—ethylene mass fraction for scramjet mode flight Mach numbers 5, 8 and 12 versus axial position 65
 2301—effect of throat area variation on ethylene mass fraction (110% nozzle throat ratio)

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- 2302—effect of throat area variation on ethylene mass fraction (100% nozzle throat ratio)
 2303—effect of throat area variation on ethylene mass fraction (90% nozzle throat ratio)
 2304—effect of throat area variation on ethylene mass fraction (80% nozzle throat ratio)
 2305—Mach flight number 5 axial position and ethylene mass fraction
 2306—Mach flight number 8 axial position and ethylene mass fraction
 2307—Mach flight number 12 axial position and ethylene mass fraction
 2400—effect of throat area variation on mass averaged static pressure distribution for the flight Mach number 8
 2401—effect of throat area variation on mass averaged static pressure distribution for the flight Mach number 8 (110% nozzle throat ratio)
 2402—effect of throat area variation on mass averaged static pressure distribution for the flight Mach number 8 (100% nozzle throat ratio)
 2403—effect of throat area variation on mass averaged static pressure distribution for the flight Mach number 8 (90% nozzle throat ratio)
 2404—effect of throat area variation on mass averaged static pressure distribution for the flight Mach number 8 (80% nozzle throat ratio)
 2500—ideal net thrust per unit airflow as a function of nozzle throat pressure ratio, P_{nozzle}/P_{inlet}
 2501—net thrust per unit airflow for the current free-jet disclosed herein
 2502—net thrust per unit airflow with a Cf of 0.0025.
 A=Cross-sectional area
 Cf=Friction coefficient
 D=Nozzle throat diameter ramjet mode
 D1=Nozzle throat diameter scramjet mode
 H=Hinge/sliding joint
 H1=First Arc Hinge/sliding joint
 H2=Second Arc Hinge/sliding joint
 M=Mach number
 P=Pressure
 r=Radial distance
 x=Axial distance
 Z=Altitude

SUBSCRIPTS

- 0=Freestream
 1=Cylindrical inflow section exit station
 2=Combustion chamber inlet station
 7=Combustion chamber exit station
 8=Nozzle throat station
 C=Inlet capture area
 i=Inflow station
 min=Minimum
 T=Total

Those skilled in the art will readily recognize that the invention has been set forth by way of example only and that changes may be made to the examples without departing from the spirit and the scope of the claims which follow herein below.

The invention claimed is:

1. A process for operating a dual-mode combustor, comprising the steps of:
 - using an inlet contraction chamber to compress combustion air into a combustion air passageway;

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injecting fuel from said combustion air passageway into said combustion air in said combustion air passageway creating a fuel-air mixture;
 feeding said fuel-air mixture from said combustion air passageway into a diffusion section;
 igniting said fuel-air mixture in said diffusion section and combusting said fuel-air mixture in said diffusion section and in a combustion chamber, where a portion of the combusting fuel-air mixture engages a flame holder affixed to the combustion chamber to stabilize the combusting fuel-air mixture;
 evacuating said combusted fuel-air mixture from said combustion chamber and into a variable area nozzle throat; and,
 modulating and positioning said variable area nozzle throat according to an algorithm creating and controlling the position of a terminal shock within said diffusion section, said algorithm being a function of flight Mach number; and
 further comprising the step of not engaging said flame holder with said portion of the combusting fuel-air mixture in a scramjet mode, and wherein said step of modulating and positioning a variable area nozzle throat according to an algorithm creating and controlling said position of said terminal shock within said diffusion section, includes transitioning, using said algorithm, said dual-mode combustor from a ramjet mode to said scramjet mode by opening said variable area nozzle throat at a specified flight Mach number.

2. A process for operating a dual-mode combustor as claimed in claim 1 wherein said algorithm includes a discontinuity where there are two values for a specified flight Mach number.

3. A process for operating a dual-mode combustor as claimed in claim 2 wherein said fuel-air mixture and said combusted fuel-air mixture is separated into a free-jet from

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said combustion air passageway where a step is located to said variable area nozzle throat.

4. A process for operating a dual-mode combustor as claimed in claim 3 wherein said free-jet does not engage said subsonic diffuser, said combustion chamber or a contraction section.

5. A process for operating a dual-mode combustor as claimed in claim 4 wherein said algorithm includes said variable area nozzle position as a ratio A/A_c of the actual nozzle throat area, A , to the inlet capture area, A_c , of said contraction section, said variable area nozzle throat position varies from a ratio of about $0.8=A/A_c$ at about flight Mach number 2.5 in the ramjet mode to a ratio of about $0.18=A/A_c$ at about flight Mach number 5.0 in the ramjet mode, said nozzle throat position varies rapidly from a ratio of about $0.18=A/A_c$ at about flight Mach number 5.0 in the ramjet mode to a ratio of about $0.41=A/A_c$ at about flight Mach number 5.0 transitioning to the scramjet mode, thereafter, said nozzle throat position varies from about $0.41=A/A_c$ at flight Mach number 5.0 in the scramjet mode to a ratio of about $0.15=A/A_c$ at about flight Mach number 12 in the scramjet mode.

6. A process for operating a dual-mode combustor as claimed in claim 4, wherein said algorithm includes reducing said variable area nozzle throat from an initial value to a first value from about 2.5-5.0 flight Mach number in the ramjet mode, enlarging said open area of said variable area nozzle throat at about flight Mach number 5.0 from said first value to a second value, said second value representing a larger area than said first value, transitioning from said ramjet mode to said scramjet mode, and then, reducing said open area of said variable area nozzle throat from said second value representing the larger area to a final value from about 5.0-12.0 flight Mach number in the scramjet mode.

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